

IBM LeadershipConnect

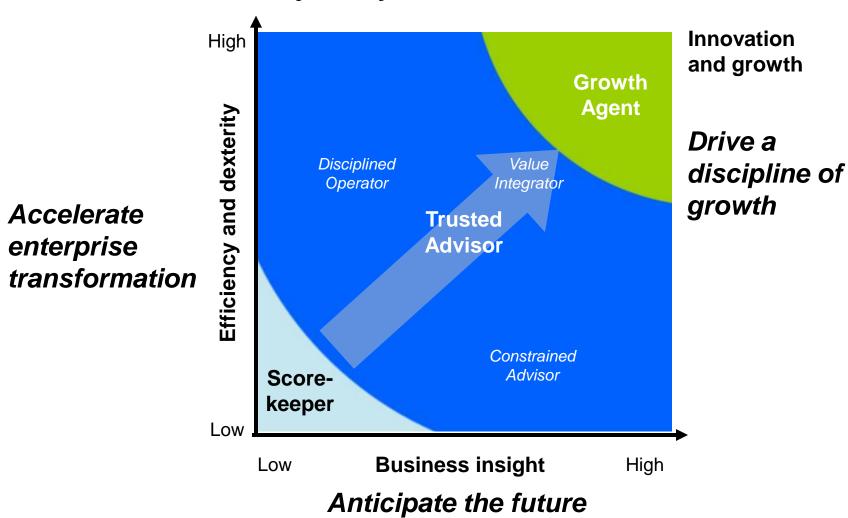
Driving Transformation for Greater Value

Solutions for the Office of Finance

Colin Powell – IBM Smarter Analytics



How do we make this journey?

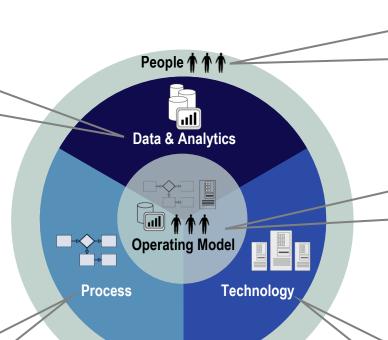






Trusted Advisors leverage five transformation levers to achieve higher performance

Drive financial and nonfinancial data commonality and integrate information across the enterprise



Seek the proper balance of skills and capabilities for Finance transactional, control/risk and decision support

Use alternative Finance process delivery models to accelerate standards and improve Finance decision support

Drive Finance process commonality and use process ownership to accelerate standards Leverage common Finance applications to accelerate standards and use proper analytics technology





We interviewed over 1400 companies face-face, and then conducted half day deep dive sessions with 15 of the best

Half-day deep dive sessions with 15 of the best

Enterprise	Headquarters	Industry	FY09 Revenues
Adani Group	India	Energy & Utilities	Rs.25,923 crores(2010)
Air New Zealand	New Zealand	Travel & Transportation	NZ4,609 MN
Bank of New Zealand bnz	New Zealand	Banking	NZ69.8 BN (Assets)
Celanese	United States	Chemicals & Petroleum	US\$5,082 MN
DC Water dcd water is life	United States	Public	US\$334 MN
Dublin Airport Authority	Ireland	Travel & Transportation	€547 MN
Hays Recruiting experts worldwide	United Kingdom	Professional Services	£2,691 MN (2010)
Highmark HIGHMARK.	United States	Healthcare	US\$13.7 BN
IBM	United States	High Tech	US\$95.8 BN
Isetan Mitsukoshi Holomi isetan mitsukoshi holdings	Japan	Retail	¥12,916 (100 MN ¥)
Kao Corporation	Japan	Consumer Products	¥1,184 (1 BN ¥)
Kuehne + Nagel KUEHNE+NAGEL	Switzerland	Travel & Transportation	CHF17,406 MN
Rhodia Brazil	Brazil	Chemicals & Petroleum	€4,031 MN
Statoil	Norway	Energy & Utilities	NOK465.4 BN
Williams Co.	United States	Energy & Utilities	US\$8,255 MN





We have summarized the findings into three themes

Different catalysts, common objectives

- One of four catalysts drives Finance transformation
- The case for change balances strategic and operational benefits
- Broader enterprise benefits trump traditional savings

A playbook for Finance transformation

- The participants use all levers, but usually not by design
- Technology simplification is the most common starting point
- The prevalent path is transparency then insight

Success = people and culture

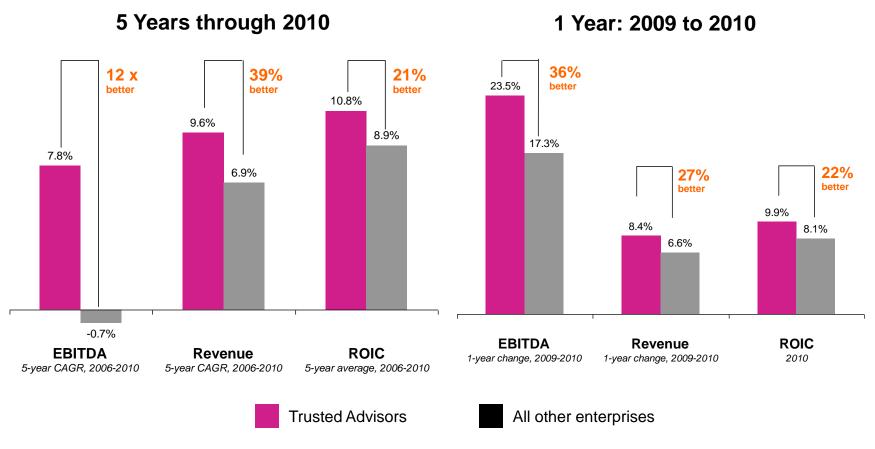
- The best resources top to bottom must be committed
- Success requires open-mindedness and a relentless execution focus
- Executive sponsorship and rigorous planning are essential





The rewards are significant

Trusted Advisors Outperform





Contents

- •• Different catalysts, common objectives
 - A playbook for Finance transformation
 - Success = people and culture





While the specific catalysts varied for each, generally they fall into four categories

Catalysts for Finance Transformation

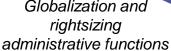








Globalization and rightsizing



Growth /

Margin

Management





Ingenuity takes energy:

Crisis / Survival

Economic, industry, internal disruption threatening ongoing survival of the enterprise





Business model innovation through M&A, spin-offs, IPO, restructuring





Changes in CFO leadership





The case for change as expressed by participants includes a balanced mix of strategic and operational goals

Case for Change

			Strategic Goals							Operational Goals		
Catalyst	Enterprise	Provide Greater Transparency	Mitigate Structural Complexity	Support Scalability / Globalization	Enhance Controls / Risk	Improve Customer Satisfaction	Build Skills / Competency	Reduce Costs	Drive Greater Efficiency / Productivity	Improve Cash		
Growth /	Adani Group	√	√	✓								
Margin Management	Isetan Mitsukoshi		√	√				√	√	√		
	Kao Corporation		\checkmark	√	√			√	√	√		
	Kuehne + Nagel			√	√			\checkmark				
	Statoil		\checkmark	√				√	√			
Crisis /	Air New Zealand	\checkmark	√			√			√			
Survival	IBM	\checkmark	√	√				\checkmark	√			
	Rhodia Brazil				√	√		\checkmark	√	√		
	Williams Co.	\checkmark			√			\checkmark	√	√		
Entity	Celanese	\checkmark	√	√	√	√	√	\checkmark	√			
Restructure	DC Water						√	√	√			
	Highmark	\checkmark						√				
New	Bank of New Zealand	\checkmark				√	√		√			
Leadership	Dublin Airport Authority	\checkmark	√					√	✓			
	Hays	\checkmark	√	✓			√		✓	√		



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Technology simplification is the most common starting point, with some enterprises coupling technology and process together

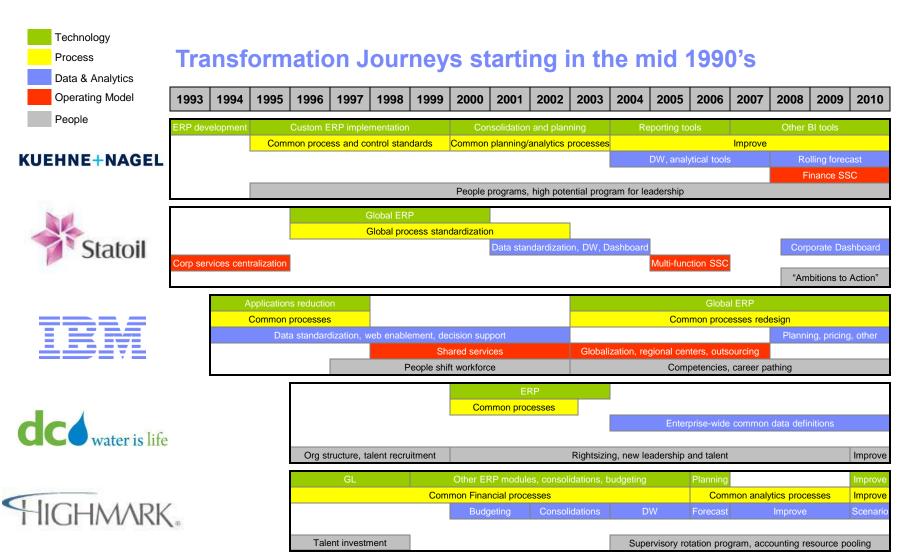
Leading Lever – Where did they start?

Enterprise	Technology	Process	People	Op Model	Data	Comments
Dublin Airport Authority	✓	✓		✓	√	Transformation involved a significant number of steps happening in parallel including Process Consolidation, Common Policy Definition, Integrated System, Data Cleanup / Consolidation, the IT Infrastructure and Communication / Change Management
Bank of New Zealand	✓	✓	✓		✓	World Class Finance Program focused on Leveraging Business Intelligence, Planning, People, Continuous Improvement and Visual Management
Williams Co.	√	✓		√		Focus on shedding non-core businesses through outsourcing, consolidation of systems and common processes
Isetan Mitsukoshi	✓			✓		Need to align systems and centralize and reduce workload
Highmark	✓	✓				Need for a common ledger to run the business and process commonality due to the combination of two entities
Adani Group	✓	✓				Implementation of SAP and related processes to support growth, including industry specific solutions for trading, logistics, mining, etc.
Kao Corporation	✓	√				For the 21st century efforts, 2003 SAP, followed by SSC in 2005
Air New Zealand	✓		✓			Single instance ERP to put information in one place, drive good data and partner with the business; restructured Finance to solid line reporting
Kuehne + Nagel	✓					Focus on globally integrating operations through a new global financial system and globally consistent processes
Hays	✓		✓			Upgrade of front-office systems and back-office systems to support longer-term growth; built team who could drive change
Rhodia Brazil		√				Need to drive operational excellence
Celanese			\checkmark			The new entity had to build a new Finance team from scratch
DC Water			✓			The new independent authority required a new management team
Statoil				✓		Corporate initiative to re-organize administrative functions
IBM	✓		✓		✓	Need to assemble the facts - common data definitions came to be the foundation of a comprehensive information management strategy





Technology and process transformation have been the first step, with operating model and data & analytics following







As technology and operating model methodologies have matured, the transformation timeframes have shortened



Transformation Journeys starting in the late 1990's, early 2000's

· SSC for payroll.

accounting

property, general

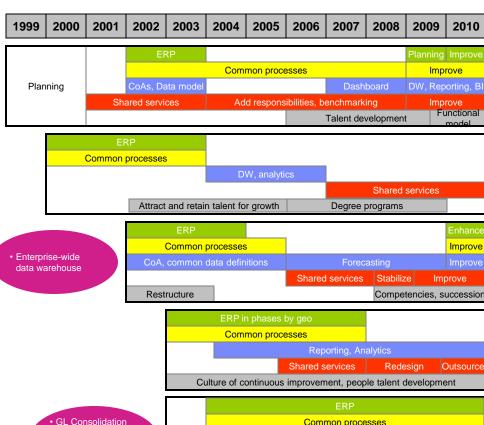












Planning Plan/Forecast

Common processes

Outsourcing selection & transition

People

Other Analytics





For companies starting today the starting point is less important than a clear plan to focus on each transformational lever

Transformation Journeys starting in the mid 2000's





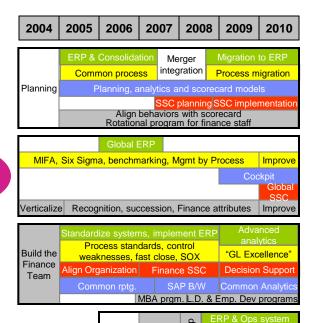












Staff

Planning Projects & Backfill





Finance & Ops

Multi-function SSC

Common Dashboard
Reporting
People





All participants share a number of leading practices across the five transformation levers which enable better performance

Common Practices of Trusted Advisors



Workflow-enabled single instance financial system (General Ledger, transactions)



Single version of the financial truth



Process ownership by super process



World class practices



Advanced alternative delivery models



Higher focus on analytics and insight



Data warehouse coupled with data automation, and analytics platform



Enterprise performance dashboard



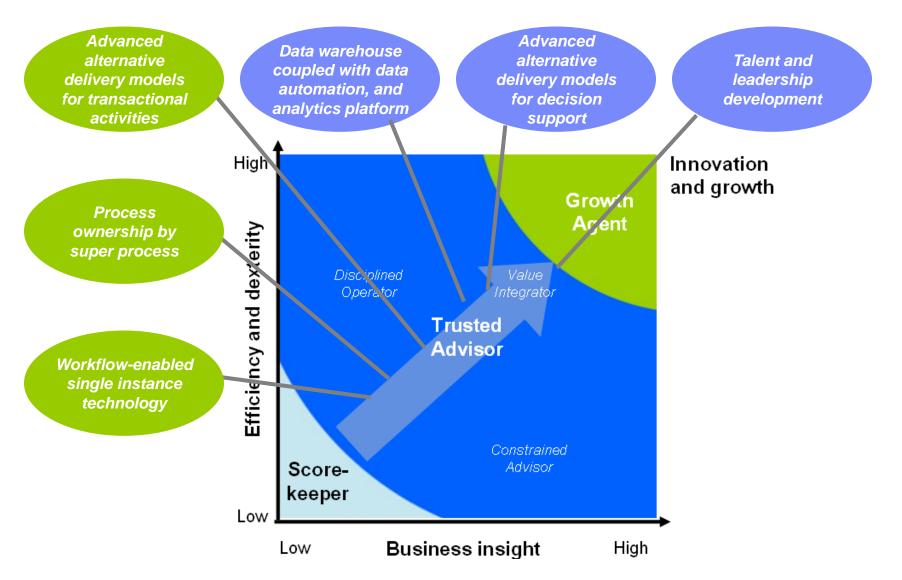
Talent and leadership development with cross-pollination with the business



High performing organization



Transformation path requires building commonality (efficiency) and investing in analytics & consultative skills (insight) to drive growth







IBM is uniquely positioned to be your partner on this journey

Common Practices of Trusted Advisors IBM Capabilities Workflow-enabled single Finance Strategy & Transformation Single version of instance financial system Information Management the financial truth (General Ledger, transactions) Business Analytics Process ownership by Finance Strategy & Transformation World class practices Finance Business Process Services super process Finance Business Process Services Advanced alternative Higher focus on Information Management analytics and insight delivery models Business Analytics Business Analytics Data warehouse coupled Enterprise performance Information Management with data automation, and dashboard analytics platform Finance Strategy & Transformation Talent and leadership High performing development with cross- Finance Strategy & Transformation organization pollination with the business



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The distinguishing success factors are the soft side of people and culture

Distinguishing Success Factors



Strong resources at an executive and project level



Full time core implementation team containing some of the top talent



Execution focus



Culture of continuous improvement





Transformation Considerations

- Base the business case on broader enterprise benefits
- Leverage your best people and dedicate them full-time to transformation
- Drive greater transparency through commonality and improve insight
- Implement sustainable technologies
- · Relentlessly execute
- Promote an improvement culture across the enterprise

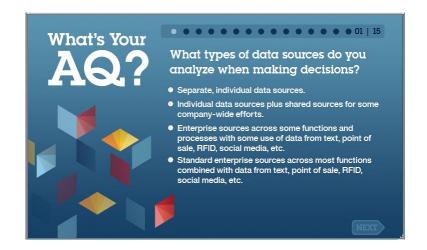




Next Steps

- 2013 Global C-Suite Study
 Participate and learn from peer comparisons across 2,500 respondents globally
- Finance Health Check
 Uncover the financial process changes and analytical improvements required to transform Finance into a Trusted Advisor
- Analytics Quotient (AQ) Survey
 Determine how well you are applying analytics
 and what to do next
- Finance Exchanges
 Meet with IBM corporate Finance executives
 and learn from IBM's transformation

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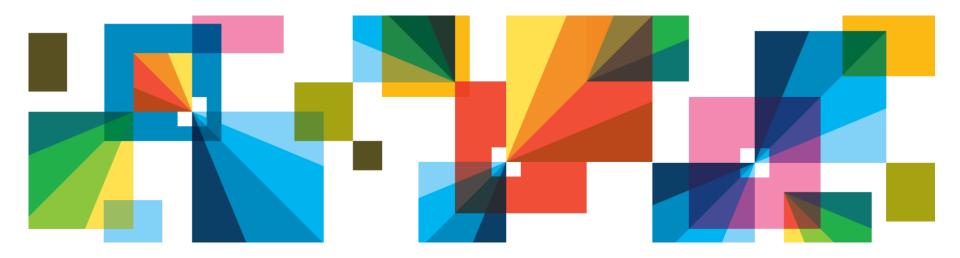
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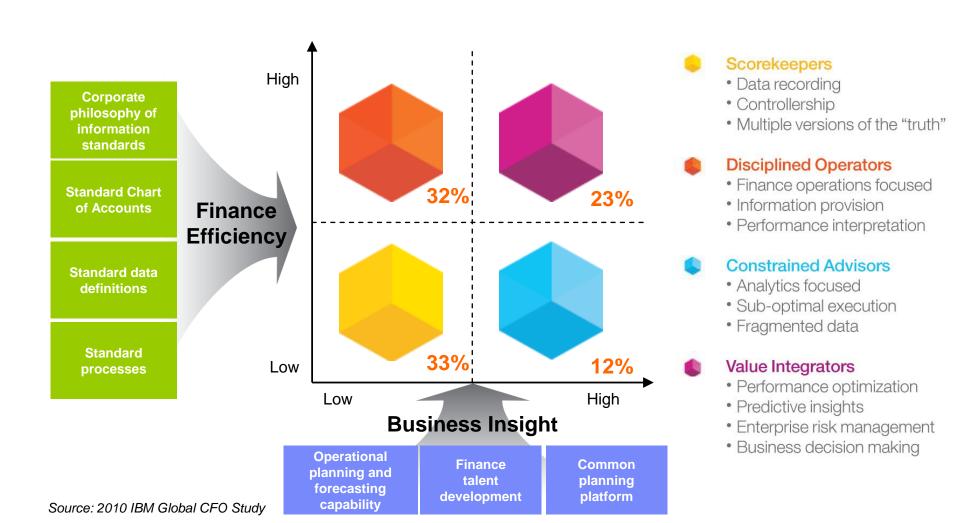
Graveyard







Four Finance profiles become apparent when participants are segmented by efficiency and business insight





Technology enablers mitigate structural complexity, reduces costs, enables process transformation and improved analytics

Technology: Workflow-enabled Single Instance Technology

Objectives

- · Institutionalize and sustain transformation
- · Reduce application, integration and data complexity
- Increase automation
- · Common data and information definitions
 - Single source financial data
 - Single source of operational data
- · Process automation through workflow
- · Improved controls through automation
- Improved performance reporting with data warehouse and modern BI tools

Outcomes / Benefits

Strategic

- Mitigate complexity
- Scalability / variabilize technology costs
- Enable world class practices
- Enable a scalable operating model
- Single version of the truth

Operational

- Lower technology maintenance costs
- Real time / near real time information updates
- Increased self service
- Automated processes

Enterprise Examples

Air New Zealand

 Better systems management, governance and meeting business requirements

Celanese

- Mitigate technology complexity
- Reduced costs

Highmark

- Reduced system maintenance costs
- · Faster delivery of financials

Hays

- Reduced technology complexity
- Single front-office platform (BOND)
- Single back-office platform (PeopleSoft)

IBM

- 70% reduction in finance applications (145 to 44)
- 91% reduction in finance data centers (67 to 6)

Kuehne + Nagel

 Reduced technology complexity with a common operational and financial platform (Custom)

Statoil

 ERP (SAP), data warehouse and enterprise dashboard aligns strategy, metrics and behaviors



Process transformation drives common, global, standard practices, establishes accountability, improves controls and drives efficiency

Process: Process Ownership & Excellence

Objectives

- Standardization
- Scalability
- Efficiency
- Accuracy
- Accountability
- Transparency
- · World class practices
- Cost savings
- Operational improvements
- People / culture change towards continuous improvement philosophy

Outcomes / Benefits

Strategic

- Increased speed, efficiency, accountability and transparency
- Improved controls and risk management
- Scalability / variabilize operating costs

Operational

- Up to 80% faster period close
- Cost of Finance < 1% of revenue
- Process efficiencies up to 50%
- Headcount reductions up to 50%

Enterprise Examples

Air New Zealand

Cost of Finance <1%

Bank of New Zealand

Cost of Finance <1%

Celanese

- 80% reduction in time required to close the books
- · 48% reduction in audit fees

Dublin Airport Authority

Reduced headcount by 46%

IBM

- Reduced finance costs by 43%
- Reduced finance FTE by 46%
- Reduced close time 62% from 18 to 7 days

Rhodia Brazil

- 30% reduction in Finance FTE
- 80% improvement in DSO
- · World class processes

Isetan Mitsukoshi

- Faster close cycle
- 50% reduction in staff
- Improved cash management
- · Improved vendor leverage



The operating model institutionalizes and sustains the transformation, creates service scalability and variabilizes costs

Operating Model: Alternative Delivery Models

Objectives

- Scalable
- Globally consistent
- Optimized
- · Right-shored / right-sized
- Cross-functional / cross silos
- Service oriented
 - Service level agreements
 - Governance model
- Improved measurement and monitoring of processes
- Implement continuous improvement methods

Outcomes / Benefits

Strategic

- · Scale economies
- Variabilized cost structures / Scale (up and down)
- Sustained, high levels of customer satisfaction

Operational

- Up to 50% reduction in headcount
- Up to 60% reduction in transaction processing costs
- · Shift resources to COEs
- Shift resources to lower cost shores

Enterprise Examples

Adani Group

 Scaled Finance operations and analytics to support and enable sustained growth

Bank of New Zealand

Business Intelligence center of excellence for the bank

Dublin Airport Authority

 Multi-tower SSC (Finance, HR, Procurement, Business Services)

Celanese

- · 20% reduction in total finance costs
- 98% reduction in the number of late closing entries and errors
- Low-level business planning and analysis activities to SSC

Havs

- Multi-function SSC
- 50% reduction in headcount
- · Labor arbitrage via India location

IBM

- Migrated 42% of resources to regional centers, centers of excellence
- Planning Centers of Excellence

Statoil

 Enterprise-wide standard processes and service delivery through multi-function SSC

Williams

 Outsource to 3rd party with strong governance model and reduced G&A costs



Analytics depends on a foundation of standard processes and common data definitions, enabling a single version of the truth

Data & Analytics: Data Warehouse + Automation of Rules Engine

Objectives

- · Actionable analytics
- Enterprise performance dashboard
- · Operational dashboard
- CFO dashboard
- Single version of the analytical truth
- · Data governance
- · Common data definitions
- Integration of operational, financial and risk metrics
- Reduce manual involvement in data sourcing, cleansing, correction and reconciliation
 - Automated business rules gateway
- Align activities, performance, behaviors and strategy

Outcomes / Benefits

Strategic

- Greater focus on action versus analysis
- Aligned view of Strategy and Performance
- Outcome based analytics focus

Operational

- Greater speed in production of information
- · Analytical truth
- Performance headlights
- Improved operational analytics – DSO, cash management, controls fraud
- Improved performance analytics – growth strategies, capital investments, M&A

Enterprise Examples

Adani Group

· Improved data integration and accuracy

Air New Zealand

- Confidence in information
- · Single source of the truth
- · Increased Speed in decision making

Celanese

 Improved data transparency for investors and for internal business decision-making

Hays

 Dashboard drives vastly improved frontoffice operations

IBM

- Self service of Finance data (CFO Portal)
- Decision support 70% of Finance activity

Isetan Mitsukoshi

 World class retail store and customer analytics

Statoil

Enterprise dashboard rolls up 1,100
 "ambition to action" performance goals into Enterprise Strategy

Williams

- Highly accurate and predictive cash management and forecasting
- Streamlined budgeting, planning and forecasting



People are essential however their effectiveness and behaviors are dependent upon the controls, processes, data and analytics

People: Talent and Leadership Development

Objectives

- Develop higher order skill sets
- Build analytical and business knowledge
- Develop leadership
- Attract and retain talent
- · Develop succession plans

Outcomes / Benefits

Strategic

- · High performing workforce
- Reduced risk
- Behavioral alignment to strategic goals

Operational

- Lower attrition rates / retention
- · More time spent on analytics
- Less time spent on transaction processing

Enterprise Examples

Bank of New Zealand

- Scorecard for all employees (financial performance, customer satisfaction, continuous improvement, employee satisfaction (managers))
- Top talent is a recent action Top 9
- Quarterly succession planning is done down to a layer below leadership team
- Focus on improving people management skills (e.g., forums sponsored by HR)
- Just rolled out capability cards which provides success profiles for key roles

Celanese

- MBA leadership recruiting program, with two 1 year rotations (finance & business) with 3rd year MBA recruit's choice
- Employee Career Development (Top 100 include CEO review) goals and career development (10% formal, 90% O.T.J.
- Leadership Development Program includes annual review process, individual development planning, leading to career progression, leadership and succession planning

Rhodia

- Finance resources are oriented by process with emphasis on servicing the business
- Formal program of recognition
- PPDS (People Plan and Development for Succession) conducted annually
- 20 attributes worldwide for Finance (what services does Finance provide) and asked the business to evaluate Finance on these attributes to identify gaps



Enterprises have embarked on transformation projects or pursued excellence as a function of the catalyst that drives them

Catalysts for Finance Transformation by Enterprise

Catalyst	Enterprise	Description				
Growth /	Adani Group	Managing growth through efficient, scalable operations and rapid, reliable information				
Margin Isetan Mitsukoshi		Growth of the business and need to reduce operational, administrative and other compliance costs				
Management	Kao Corporation	Creation of an efficient and scalable operating environment to support globalization				
	Kuehne + Nagel	Globalization strategy required integration of the operations and financial controls to manage costs and maintain margins				
	Statoil	Re-organization to provide an improved platform for future growth and margin management.				
Crisis /	Air New Zealand	Failure of the Ansett Australia airline acquisition				
Survival _{IBM}		Company survival was at risk. Analysts began to call for break-up. New leadership came into the C-Suite. The company decided to run the business on facts and to tighten controls				
	Rhodia Brazil	Industry raw materials crisis				
	Williams Co.	A severe capitalization decline after a drop in the telecommunications market				
Entity Restructure	Celanese	Spin off as an independent, publicly traded German firm, then private and then again became a public company—this time, based in the U.S				
	DC Water	Creation of an independent authority of the District of Columbia providing services to the region				
	Highmark	Consolidation of two Pennsylvania licensees of the Blue Cross and Blue Shield Association				
New	Bank of New Zealand	New CFO who brought a new perspective and created a vision for a world-class Finance team				
Leadership	Dublin Airport Authority	New CFO was appointed and a new strategy developed including an IPO, expansion of the international business and regulation of the domestic airports business				
	Hays	New Group Finance Director was appointed and had significant Finance transformation experience				



How do you build a winning business case for change?



Enterprises have embarked on transformation projects or pursued excellence as a function of the catalyst that drives them

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How do you build a winning business case for change?



Technology simplification is the most common starting point, with some enterprises coupling technology and process together

Where did they start?

Enterprise	Technology	Process	People	Op Model	Data
Dublin Airport Authority	✓	✓			
Bank of New Zealand	✓	√			
Williams Co.	√	√			
Isetan Mitsukoshi	√				
Highmark	√	√			
Adani Group	√	√			
Kao Corporation	√	√			
Air New Zealand	√				
Kuehne + Nagel	✓				
Hays	✓				
Rhodia Brazil		√			
Celanese			√		
DC Water			√		
Statoil				√	
IBM					√

Smarter**Analytics**



Technology is the fundamental enabler for process and data commonality, and a scalable operating model

Technology as an Enabler for Other Transformation Levers

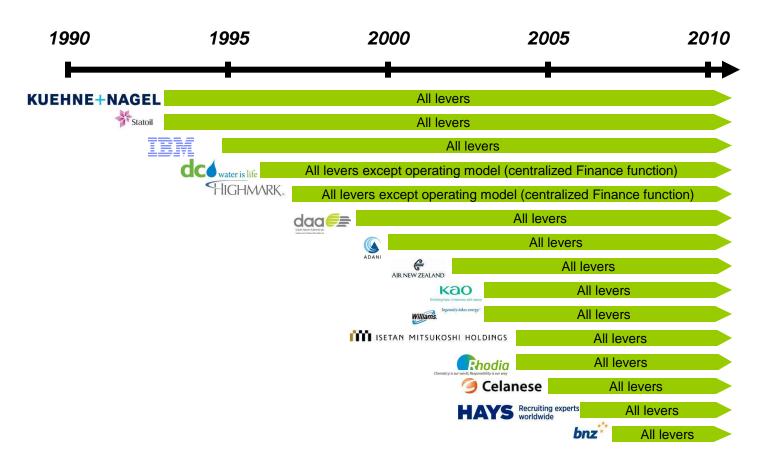
	Technology Drives							
Fotomorios	Data & Analytics	Process (Questing Model					
Enterprise	Standard Chart of Accounts, Data Commonality	Financial Processes	Business Insight Processes	Foundation for Operating Model				
Adani Group	✓	✓		✓				
Air New Zealand	✓	✓						
Bank of New Zealand		✓	✓					
Celanese	✓	✓	✓	✓				
DC Water		✓						
Dublin Airport Authority	✓	✓	✓	✓				
Hays	✓	✓	✓	✓				
Highmark	✓		✓					
IBM	✓	✓	✓	✓				
Isetan Mitsukoshi	✓	✓	✓	✓				
Kao Corporation	✓	✓		✓				
Kuehne & Nagel	✓	✓	✓	✓				
Rhodia Brazil	√	✓	✓					
Statoil	✓	✓	✓	✓				
Williams Co.	✓	✓	✓	✓				

34



Regardless of the starting point, all participants ultimately ended up wielding all the enablers to some degree, to achieve their objectives

Finance Transformation Paths and Timeline





Each of our participants have driven success across these prevalent levers

Summary of Enterprises by Lever

			Alternative Delivery Models			
Enterprise	Technology	Process	Transaction	Decision Support	Data & Analytics	People
Adani Group	SAP	Mostly achieved	Enterprise-wide SSC		Enterprise-wide	Learning center / Institute with a degree program
Air New Zealand	PeopleSoft	Enterprise-wide	Enterprise-wide SSC		Enterprise-wide	Competencies in SSC
Bank of NZ	SAP	Partially achieved	Enterprise-wide SSC	BI COE	Enterprise-wide	Top 9 talent; capability cards
Celanese	SAP	Mostly achieved	Regional SSCs	Some planning & analysis to SSCs	Enterprise-wide	Cross-pollinate with business; clear career paths
DC Water	Lawson	Enterprise-wide	Enterprise-wide SSC		None	Focus on top tier managers
DAA	Oracle	Enterprise-wide	Enterprise-wide, multi- tower SSC	Some budgeting to SSC	Enterprise-wide	Job rotations across Business Units; unique skills in Finance used by business
Hays	PeopleSoft	Mostly achieved	Regional SSC	Some front-office	Enterprise-wide	Top 50 talent and resulting compensation
Highmark	PeopleSoft	Mostly achieved	Enterprise-wide SSC		Enterprise-wide	Resource pooling; supervisory rotational program
IBM	SAP (in process)	Enterprise-wide	Regional SSCs	Planning COEs	Enterprise-wide	Career focus to develop finance staff as trusted advisors
Isetan Mitsukoshi	Oracle	Enterprise-wide	Enterprise-wide SSC		Enterprise-wide	New hire rotations across business
Kao Corporation	SAP per geo (4)	Enterprise-wide	Enterprise-wide SSC + Outsourcing		Enterprise-wide	Cross pollination of Finance and Business unit staff as a result of BPO
Kuehne + Nagel	ACON (custom)	Mostly achieved	Regional SSCs		Enterprise-wide	Formal high potential program
Rhodia Brazil	SAP	Partially achieved	Regional SSC		Enterprise-wide	Business evaluates 20 Finance attributes
Statoil	SAP	Enterprise-wide	Enterprise-wide, mult- tower SSC	Control & risk, decision support in SSC	Enterprise-wide	Enterprise dashboard with 1,100 "ambitions to action" aligned to individual performance objectives
Williams Co.	Oracle	Enterprise-wide	Outsourcing		Enterprise-wide	New succession planning



Many found that planning needs to be transparent, holistic and contextual and implementation requires ownership and speed

Transformation - Lessons Learned

Planning

Transparency

Paint a clear end-state picture so that everyone can internalize it and link changes to future benefits

Clear communication

Communicate, communicate, communicate

Holistic

Approach change management holistically Think ahead to information management and reporting

Incorporate into initial planning and scope

Contextual, workable and timely

Account for pre-existing business conditions since there is more than one finance transformation path

Implementation

Speed and resolve

Secure effective facilitation and strong governance Set aggressive deadlines and prioritize forward progress

Ownership and understanding

Secure executive level leadership and sponsorship Increase executive understanding of what they are gaining versus losing (e.g., the size of the opportunity)

Drive early wins to garner respect and overcome initial skepticism



These are typical success factors. Are there any that stood out for the Value Integrators?



In the future, each of the Value Integrators will continue to drive improvements across the five transformation levers

What's Next





These Value Integrators exemplify strong executive sponsorship and key project leaders

Distinguishing Success Factors: Strong Resources





Built the leadership team in Finance (8-12 resources) to drive transformation and put these people in place to run the future organization



Brought in first top management and key first level managers to drive the transformation



Brought in key hires (e.g., head of SSC)



Appointed new Group Finance Director with significant experience, new head of SSC, new CIO and identified 25 top staff who could drive change



Leveraged the knowledge and experience of a third party advisor



These Value Integrators dedicated full-time resources to transformation

Distinguishing Success Factors: Full-time Team





Had little traction with transformation with part-time resources; brought in full-time resources to drive the workstreams and a full-time program manager



Put the best people on the most important projects vs. who is available



Recruited in on contract to back-fill existing roles

Found some new stars amongst younger staff and from amongst more experienced staff found people who thrived in a focused project



Dedicated 25 full-time resources to drive change and back-filled their prior roles



Dedicated full-time resources to transformation to maximize benefits



These Value Integrators have an intense focus on execution

Distinguishing Success Factors: Execution Focus





Embraced change



Set stretch but achievable goals to provide a sense of urgency with clear metrics and progress tracking. Dealt with resources that could not execute immediately



Built team that could drive change, held ruthless Steering Committee meetings, and dealt with resources that did not deliver



Accepted change with open-minded viewpoint



Demonstrated a willingness to explore new functionality, technology, and process improvements with third-party provider to enable better performance



These Value Integrators have put in a culture of continuous improvement

Distinguishing Success Factors: Continuous Improvement





Six Sigma



Kaizen



Leading method for evaluating and implementing continuous improvement opportunities



Continuous improvement culture



Six Sigma – large percent of staff are green/yellow belts



Transformation Considerations

Base the business case on broader enterprise benefits

Follow the "playbook" suggested by the 15 case studies

Leverage your best people and dedicate them full-time to transformation

Drive greater transparency through commonality before improving insight

Implement sustainable technologies

Relentlessly execute

Promote an improvement culture across the enterprise