Manufacturing Of Optical Fiber and Its Types

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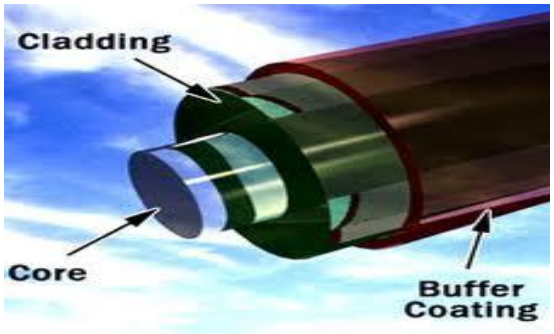
ABSTRACT

This Paper Represent the Design of Optical Fiber and how it is manufactured and its different types also demonstrate the Materials from Which it is Manufactured such as Silica and ZBLAN groups and Others and this paper also Shows its Process and Coatings and will Defined what is Single mode and Multi mode Optical Fiber.

Key Words : *Optical Fiber, Silica, Fluorides, Phosphates, Chalcogenides, Coating, Single Mode, Multimode, Step Index, Graded Index*

Introduction to Optical Fiber:

An optical fiber (or optical fibre) is a flexible, transparent fiber made of a pure glass (silica) not much wider than a human hair. It functions as a waveguide, or "light pipe", to transmit light between the two ends of the fiber. The field of applied science and engineering concerned with the design and application of optical fibers is known as fiber optics. Optical fibers are widely used in fiber-optic communications, which permits transmission over longer distances and at higher bandwidths (data rates) than other forms of communication. Fibers are used instead of metal wires because signals travel along them with less loss and are also immune to electromagnetic interference. Fibers are also used for illumination, and are wrapped in bundles so they can be used to carry images, thus allowing viewing in tight spaces. Specially designed fibers are used for a variety of other applications, including sensors and fiber lasers.



Optical fiber typically includes of a transparent core surrounded by a transparent cladding material with a lower index of refraction. Light is kept in the core by total internal reflection. This causes the fiber to act as a waveguide. Fibers that support many propagation paths or transverse modes are called multi-mode fibers (MMF), while those that only support a single mode are called single-mode fibers (SMF). Multi-mode fibers generally have a larger core diameter, and are used for short-distance communication links and for applications where high power must be transmitted. Single-mode fibers are used for most communication links longer than 1,050 meters (3,440 ft).

Manufaturing Of Optical Fiber:

- ### Materials:

  Glass optical fibers are almost always made from silica, but some other materials, such as fluorozirconate, fluoroaluminate, and chalcogenide glasses as well as crystalline materials like sapphire, are used for longer-wavelength infrared or other specialized applications. Silica and fluoride glasses usually have refractive indices of about 1.5, but some materials such as the chalcogenides can have indices as high as 3. Typically the index difference between core and cladding is less than one percent.

  - #### Silica:

    Silica exhibits fairly good optical transmission over a wide range of wavelengths.Silica can be drawn into fibers at reasonably high temperatures, and has a fairly broad glass transformation range. One other advantage is that fusion splicing and cleaving of silica fibers is relatively effective. Silica fiber also has high mechanical strength against both pulling and even bending, provided that the fiber is not too thick and that the surfaces have been well prepared during processing.
    Silica fiber also exhibits a high threshold for optical damage. This property ensures a low tendency for laser-induced breakdown. This is important for fiber amplifiers when utilized for the amplification of short pulses.

    Because of these properties silica fibers are the material of choice in many optical applications, such as communications (except for very short distances with plastic optical fiber), fiber lasers, fiber amplifiers, and fiber-optic sensors. Large efforts put forth in the development of various types of silica fibers have further increased the performance of such fibers over other materials.

  - #### Fluorides:

    Fluoride glass is a class of non-oxide optical quality glasses composed of fluorides of various metals. Because of their low viscosity, it is very difficult to completely avoid crystallization while processing it through the glass transition (or drawing the fiber from the melt). Thus, although heavy metal fluoride glasses (HMFG) exhibit very low optical attenuation, they are not only difficult to manufacture, but are quite fragile, and have poor resistance to moisture and other environmental attacks.

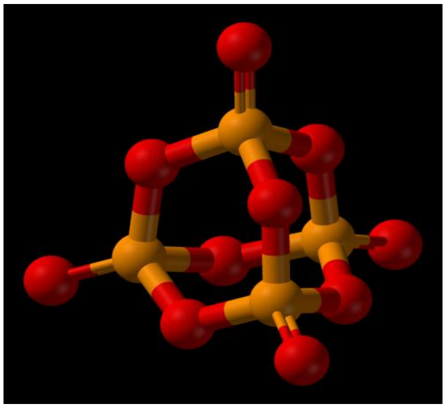
    An example of a heavy metal fluoride glass is the ZBLAN glass group, composed of zirconium, barium, lanthanum, aluminium, and sodium fluorides.

    HMFGs were initially slated for optical fiber applications, because the intrinsic losses of a mid-IR fiber could in principle be lower than those of silica fibers, which are transparent only up to about 2 μm. However, such low losses were never realized in practice, and the fragility and high cost of fluoride fibers made them less than ideal as primary candidates. Later, the utility of fluoride fibers for various other applications was discovered. These include mid-IR spectroscopy, fiber optic sensors, thermometry, and imaging.

- ## Phosphates:

Phosphate glass constitutes a class of optical glasses composed of metaphosphates of various metals. Instead of the SiO_4 tetrahedra observed in silicate glasses, the building block for this glass former is Phosphorus pentoxide (P_2O_5), which crystallizes in at least four different forms. The most familiar polymorph (see figure) comprises molecules of P_4O_{10}.

Figure 1: The P4O10 cagelike structure—the basic building block for phosphate glass.



Phosphate glasses can be advantageous over silica glasses for optical fibers with a high concentration of doping rare earth ions. A mix of fluoride glass and phosphate glass is fluorophosphate glass.

- ## Chalcogenides:

The chalcogens—the elements in group 16 of the periodic table—particularly sulfur (S), selenium (Se) and tellurium (Te)—react with more electropositive elements, such as silver, to form chalcogenides. These are extremely versatile compounds, in that they can be crystalline or amorphous, metallic or semiconducting, and conductors of ions or electrons.

Process:

Standard optical fibers are made by first constructing a large-diameter "preform", with a carefully controlled refractive index profile, and then "pulling" the preform to form the long, thin optical fiber. The preform is commonly made by three chemical vapor deposition methods: *inside vapor deposition*, *outside vapor deposition*, and *vapor axial deposition*.

With *inside vapor deposition*, the preform starts as a hollow glass tube approximately 40 centimeters (16 in) long, which is placed horizontally and rotated slowly on a lathe. Gases such as silicon tetrachloride ($SiCl_4$) or germanium tetrachloride ($GeCl_4$) are injected with oxygen in the end of the tube. The gases are then heated by means of an external hydrogen burner, bringing the temperature of the gas up to 1900 K (1600 °C, 3000 °F), where the tetrachlorides react with oxygen to produce silica or germania (germanium dioxide) particles. When the reaction conditions are chosen to allow this reaction to occur in the gas phase throughout the tube volume, in contrast to earlier techniques where the reaction occurred only on the glass surface, this technique is called *modified chemical vapor deposition (MCVD).*

The oxide particles then agglomerate to form large particle chains, which subsequently deposit on the walls of the tube as soot. The deposition is due to the large difference in temperature between the gas core and the wall causing the gas to push the particles outwards (this is known as thermophoresis). The torch is then traversed up and down the length of the tube to deposit the material evenly. After the torch has reached the end of the tube, it is then brought back to the beginning of the tube and the deposited particles are then melted to form a solid layer. This process is repeated until a sufficient amount of material has been deposited. For each layer the composition can be modified by varying the gas composition, resulting in precise control of the finished fiber's optical properties.

In outside vapor deposition or vapor axial deposition, the glass is formed by *flame hydrolysis*, a reaction in which silicon tetrachloride and germanium tetrachloride are oxidized by reaction with water (H_2O) in an oxyhydrogen flame. In outside vapor deposition the glass is deposited onto a solid rod, which is removed before further processing. In vapor axial deposition, a short *seed rod* is used, and a porous preform, whose length is not limited by the size of the source rod, is built up on its end. The porous preform is consolidated into a transparent, solid preform by heating to about 1800 K (1500 °C, 2800 °F).

The preform, however constructed, is then placed in a device known as a drawing tower, where the preform tip is heated and the optic fiber is pulled out as a string. By measuring the resultant fiber width, the tension on the fiber can be controlled to maintain the fiber thickness.

- ## Coatings:

The light is "guided" down the core of the fiber by an optical "cladding" with a lower refractive index that traps light in the core through "total internal reflection.

The cladding is coated by a "buffer" that protects it from moisture and physical damage. The buffer is what gets stripped off the fiber for termination or splicing. These coatings are UV-cured urethane acrylate composite materials applied to the outside of the fiber during the drawing process. The coatings protect the very delicate strands of glass fiber—about the size of a human hair—and allow it to survive the rigors of manufacturing, proof testing, cabling and installation.

Today’s glass optical fiber draw processes employ a dual-layer coating approach. An inner primary coating is designed to act as a shock absorber to minimize attenuation caused by microbending. An outer secondary coating protects the primary coating against mechanical damage and acts as a barrier to lateral forces. Sometimes a metallic armour layer is added to provide extra protection.

These fiber optic coating layers are applied during the fiber draw, at speeds approaching 100 kilometers per hour (60 mph). Fiber optic coatings are applied using one of two methods: *wet-on-dry* and *wet-on-wet*. In wet-on-dry, the fiber passes through a primary coating application, which is then UV cured—then through the secondary coating application, which is subsequently cured. In wet-on-wet, the fiber passes through both the primary and secondary coating applications, then goes to UV curing.

Fiber optic coatings are applied in concentric layers to prevent damage to the fiber during the drawing application and to maximize fiber strength and microbend resistance. Unevenly coated fiber will experience non-uniform forces when the coating expands or contracts, and is susceptible to greater signal attenuation. Under proper drawing and coating processes, the coatings are concentric around the fiber, continuous over the length of the application and have constant thickness.

Fiber optic coatings protect the glass fibers from scratches that could lead to strength degradation. The combination of moisture and scratches accelerates the aging and deterioration of fiber strength. When fiber is subjected to low stresses over a long period, fiber fatigue can occur. Over time or in extreme conditions, these factors combine to cause microscopic flaws in the glass fiber to propagate, which can ultimately result in fiber failure.

Three key characteristics of fiber optic waveguides can be affected by environmental conditions: strength, attenuation and resistance to losses caused by microbending. External fiber optic coatings protect glass optical fiber from environmental conditions that can affect the fiber's performance and long-term durability. On the inside, coatings ensure the reliability of the signal being carried and help minimize attenuation due to microbending.

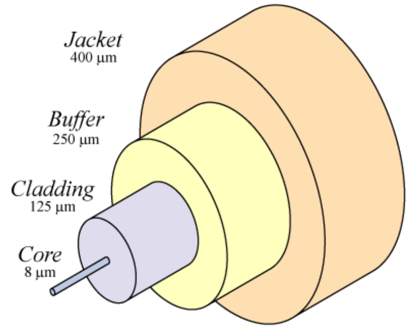
Types Of Optical Fibre:

○ Single Mode Optical Fiber:

Fiber with a core diameter less than about ten times the wavelength of the propagating light cannot be modeled using geometric optics. Instead, it must be analyzed as an electromagnetic structure, by solution of Maxwell's equations as reduced to the electromagnetic wave equation. The electromagnetic analysis may also be required to understand behaviors such as speckle that occur when coherent light propagates in multi-mode fiber.

As an optical waveguide, the fiber supports one or more confined transverse modes by which light can propagate along the fiber. Fiber supporting only one mode is called *single-mode* or *mono-mode fiber*.

The waveguide analysis shows that the light energy in the fiber is not completely confined in the core. Instead, especially in single-mode fibers, a significant fraction of the energy in the bound mode travels in the cladding as an evanescent wave.



The most common type of single-mode fiber has a core diameter of 8–100 mm.

and is designed for use in the near infrared. The mode structure depends on the wavelength of the light used, so that this fiber actually supports a small number of additional modes at visible wavelengths.

normalized frequency *V* for this fiber should be less than the first zero of the Bessel function J_0 (approximately 2.405).

- ## Multi Mode Optical Fiber:

Fiber with large core diameter (greater than 10 micrometers) may be analyzed by geometrical optics. Such fiber is called *multi-mode fiber*. There are two Types of multi mode fiber which are as Follows.

In a step-index multi-mode fiber, rays of light are guided along the fiber core by total internal reflection. Rays that meet the core-cladding boundary at a high angle (measured relative to a line normal to the boundary), greater than the critical angle for this boundary, are completely reflected. The critical angle (minimum angle for total internal reflection) is determined by the difference in index of refraction between the core and cladding materials. Rays that meet the boundary at a low angle are refracted from the core into the cladding, and do not convey light and hence information along the fiber.

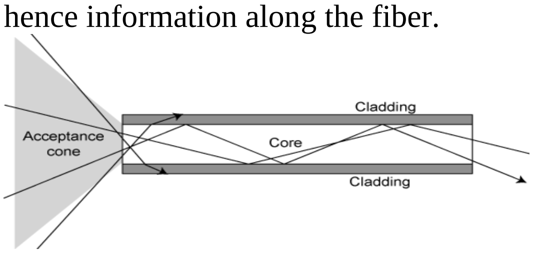
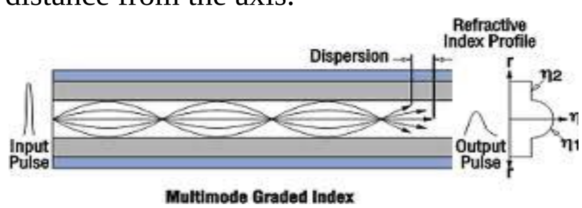


Figure 2: Step Index Optical Fiber

The critical angle determines the acceptance angle of the fiber, often reported as a numerical aperture. A high numerical aperture allows light to propagate down the fiber in rays both close to the axis and at various angles, allowing efficient coupling of light into the fiber. However, this high numerical aperture increases the amount of dispersion as rays at different angles have different path lengths and therefore take different times to traverse the fiber.

In graded-index fiber, the index of refraction in the core decreases continuously between the axis and the cladding. This causes light rays to bend smoothly as they approach the cladding, rather than reflecting abruptly from the core-cladding boundary. The resulting curved paths reduce multi-path dispersion because high angle rays pass more through the lower-index periphery of the core, rather than the high-index center. The index profile is chosen to minimize the difference in axial propagation speeds of the various rays in the fiber. This ideal index profile is very close to a parabolic relationship between the index and the distance from the axis.



Conclusion:

We conclude this research as we found that Optical Fiber is mostly manufactured from Silica and other Heavy Metal floride gases used for transmits light. The Process of making Fiber is, fisrt we made preform by

Chemical Vaporization Methods and then Pill it to Make Long thin Optcial Fiber. It has two types Single and Multimode Fiber. From this research We Found that single-mode fiber performs better than multimode fiber in long-haul transmission, in terms of attenuation. In short distance transmission, however, multimode fiber is much suitable if compared to single-mode fiber. This is due to pulse spreading and dispersions within the fiber.

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