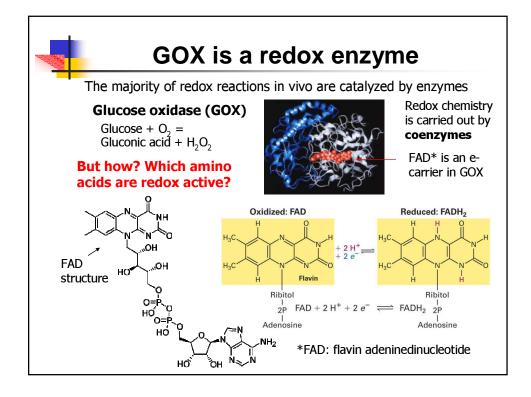
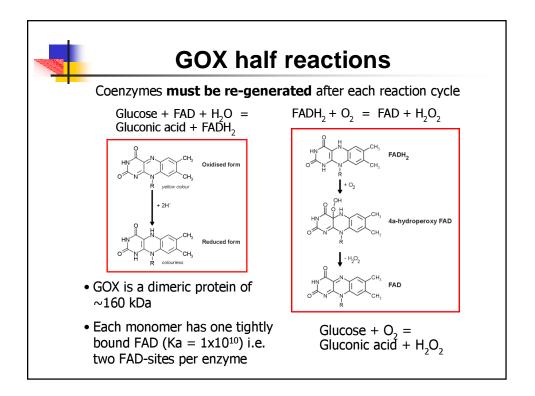


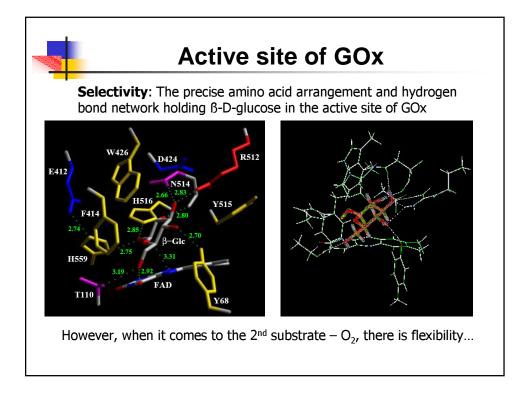
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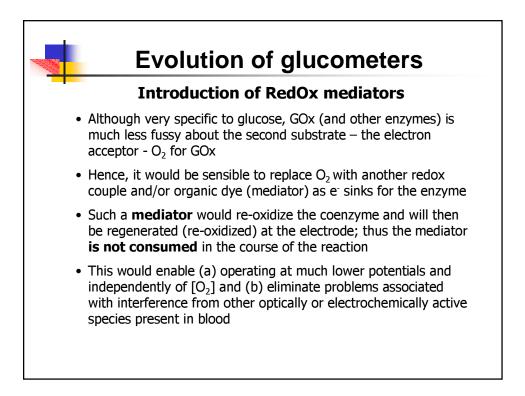
## **YSI Immobilization technology**

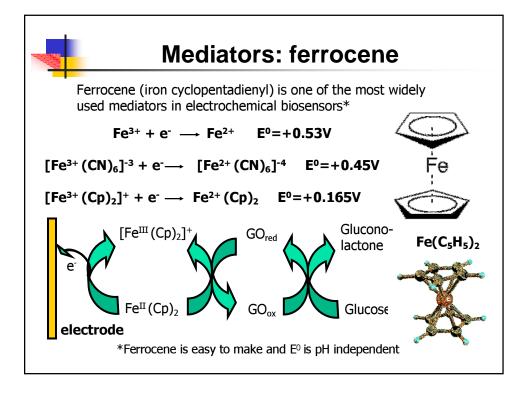
- An enzyme is immobilized between two membrane layers, polycarbonate and cellulose acetate
- Porous polycarbonate limits the diffusion of the substrate into the 2<sup>nd</sup> layer (immobilized enzyme), preventing the reaction from becoming enzyme-limited
- The substrate is oxidized as it enters the enzyme layer, producing H<sub>2</sub>O<sub>2</sub>, which passes through cellulose acetate to a platinum electrode where it is oxidized
- Analyte Oxygen Hydrogen peroxide Polycarbonate layer Polycarbonate layer
- The third layer, cellulose acetate, permits only small molecules, such as  $H_2O_2$  to reach the electrode, eliminating many electrochemicallyactive compounds that could interfere with the measurement
- The resulting current is proportional to the concentration of the glucose

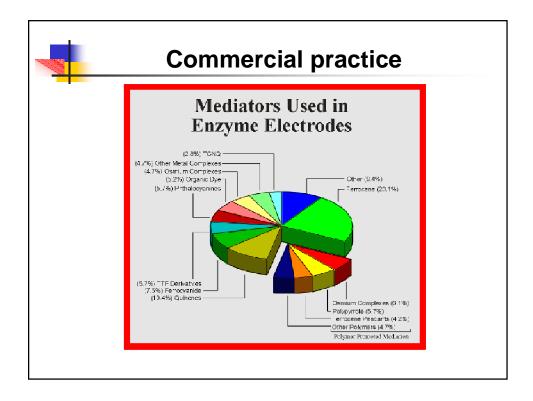


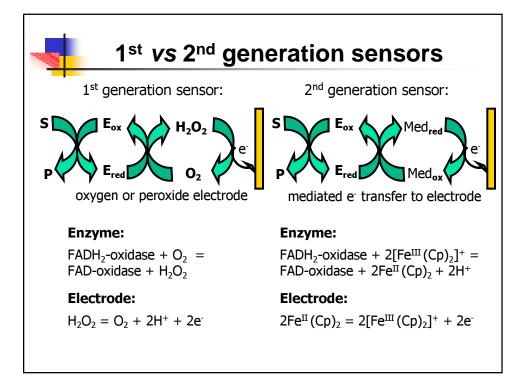


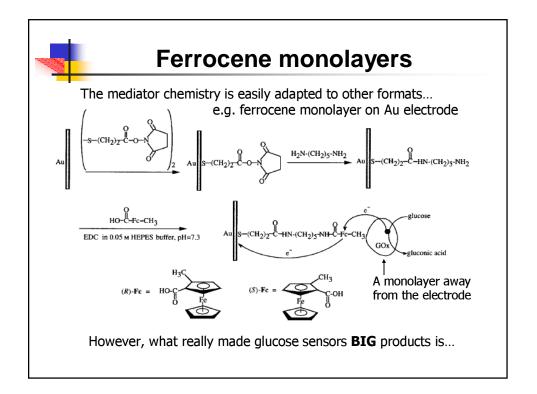


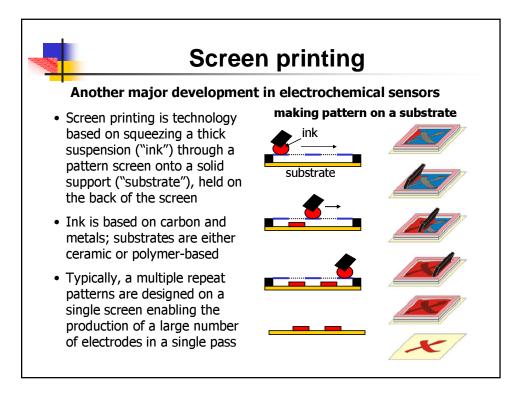


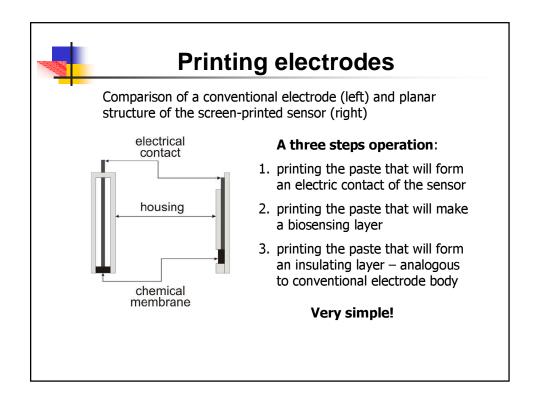


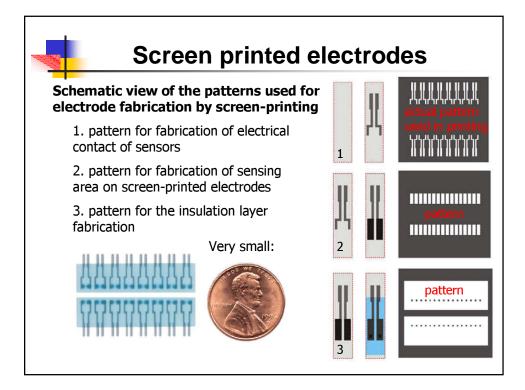


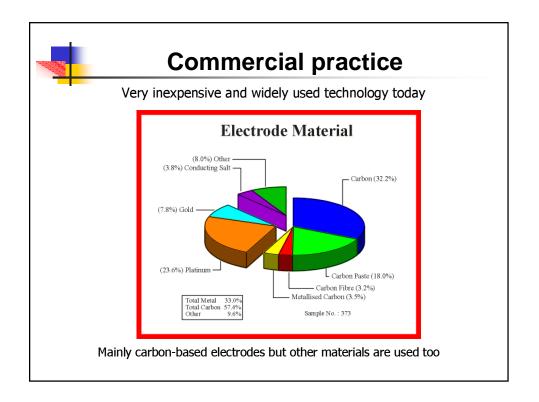












## Screen printing: hardware

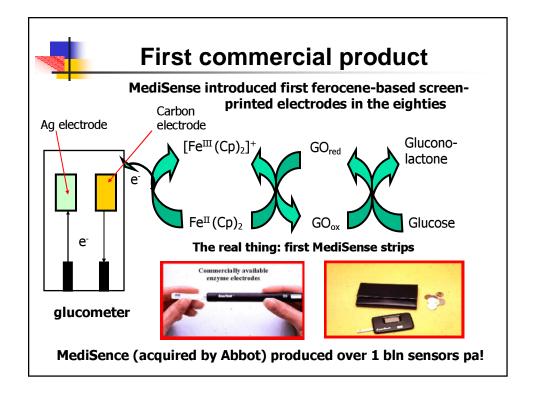
Simplicity, low-cost, high reproducibility and efficiency in large-scale production – essential for success in the home use market!

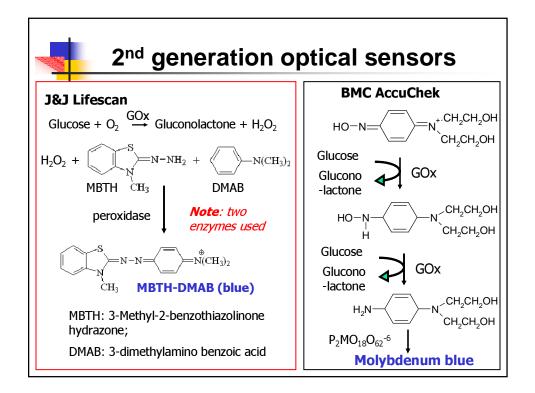


pilot scale screen-printers produce many 1000s/ day

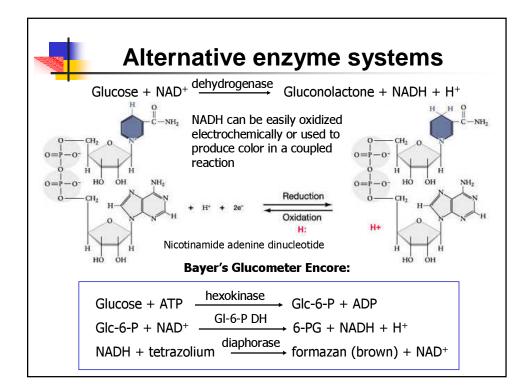


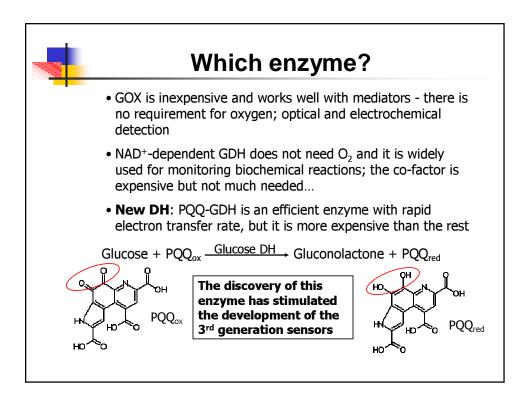
A modern production scale printer





Optical strip production Not too difficult to make either ③ Lab procedure for making Lifescan type glucose sensing strips				
Step	Pi	rocedure		
Dye sol	ution 40	) mg MBTH, 80 nm DMAB, 5 ml water		
Initial d	so	p a piece of membrane into the dye lution, blot off excess of liquid and dry 56°C for 15 min.		
Enzyme	er	ml water, various buffer salts and two nzymes, glucose oxidase and horse dish peroxidase		
Final di	bl	p the membrane into enzyme solution, ot off excess of liquid and dry at 56°C r 15 min		

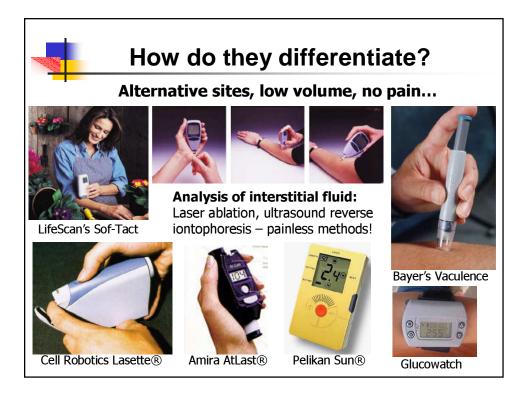


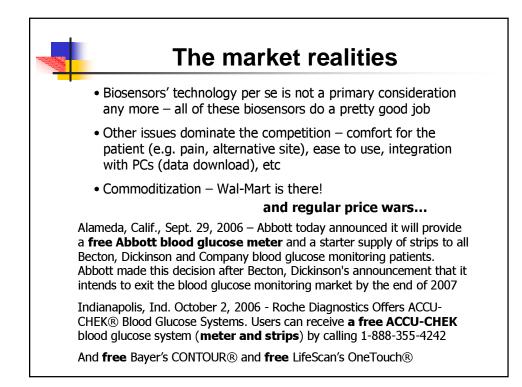


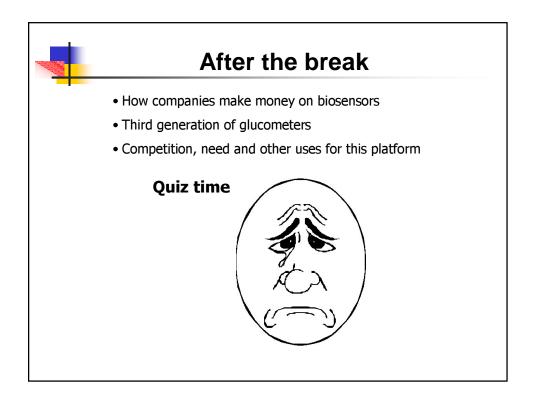


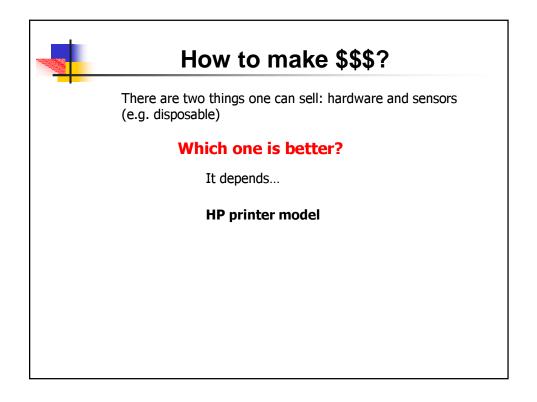
Commercial biosensors comparison					
	LifeScan One J&J**	Roche Accu-check	Bayer's Elite	TheraSense Abbot labs*	MediSense Abbot labs
Alternate site	Yes	No	No	Yes	No
Sample size	1 µL	3-4 μL	2 μL	0.3 μL	3.5 μL
Test time	5 sec	40 sec	30 sec	15 sec	20 sec
Temperature	5-44∘C	8-39∘C	10-39ºC	10-35∘C	18-30ºC
Test memory	150	100	120	250	125
Data d-load	Yes	Yes	Yes	Yes	Yes
Capillary act	Yes	Yes	Yes	Yes	No
*PQQ-GDH: most sensitive **Optical detection: very fast					
	Why is t	here so ma	ny techi	nologies?	
	wants to g ner people's	patents		but they nee	-

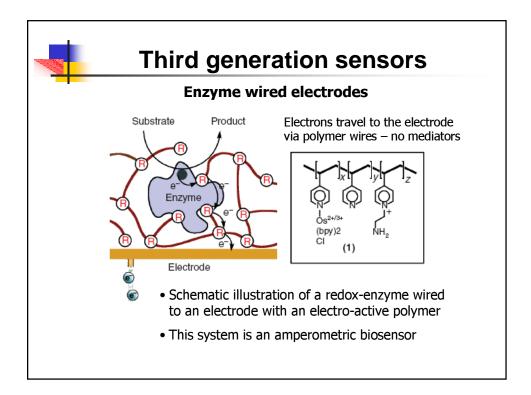


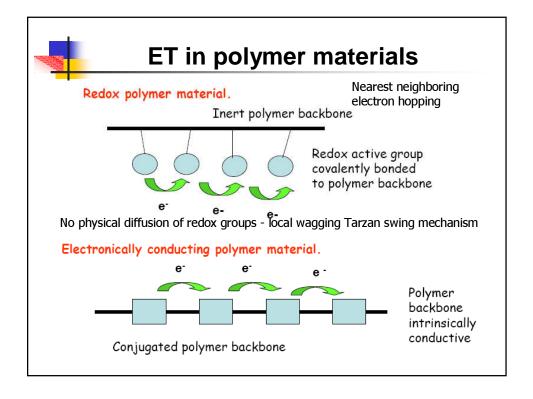


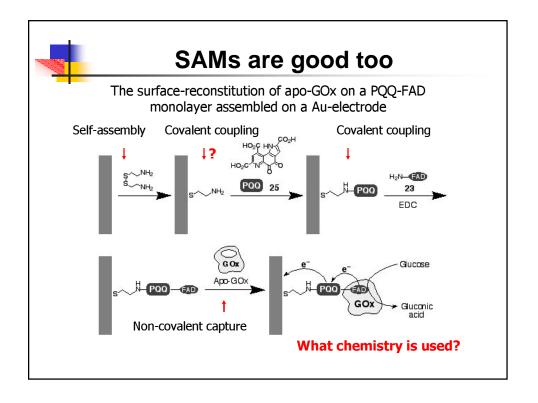


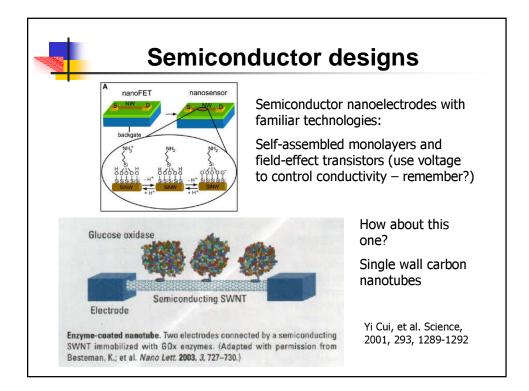


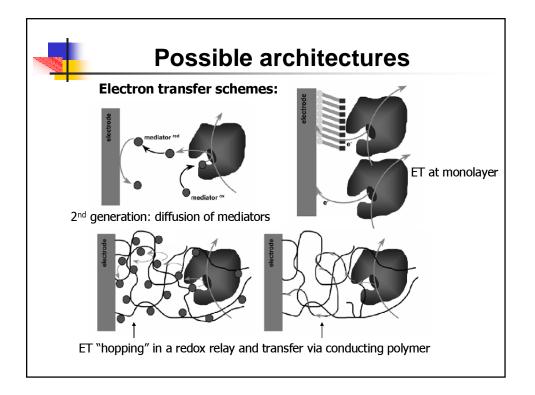


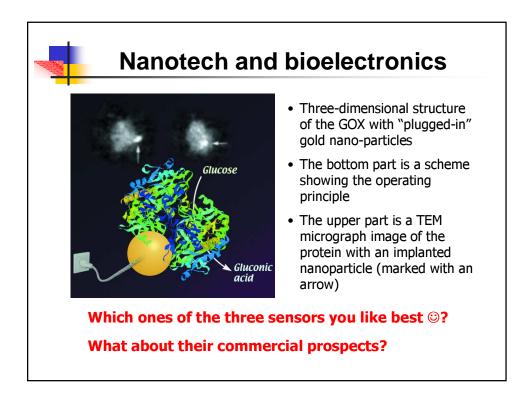




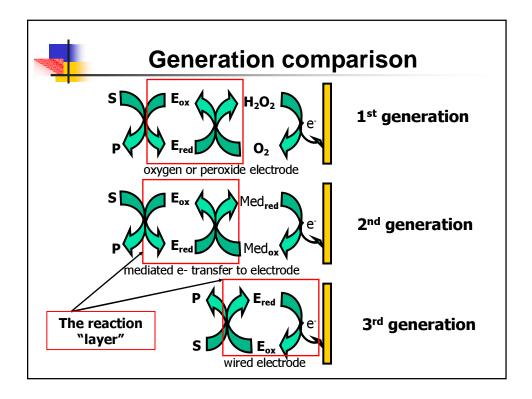








Generation comparison				
$1^{st}$ generation:Enzyme:FADH2-GOX + O2FADH2-GOX + H2O2	• The 1st generation electrode utilizes $H_2O_2$ produced in the reaction. (E <sup>0</sup> = +0.68 V)			
<b>Electrode:</b> $H_2O_2 = O_2 + 2H^+ + 2e^-$				
<b>2nd generation:</b> <b>Enzyme:</b> FADH <sub>2</sub> -GOx + 2 Ferricinium = FAD-GOx + 2 Ferrocene + 2H <sup>+</sup> <b>Electrode:</b> 2 Ferrocene = 2 Ferricinium <sup>+</sup> + 2e <sup>-</sup>	• The 2nd generation electrode relies on a mediator (ferrocene) to transfer the electrons produced in the reaction to the electrode. ( $E^0$ = +0.19 V)			
<b>3</b> <sup>rd</sup> generation: Enzyme/electrode $FADH_2$ -GOx = FAD-GOx + 2H <sup>+</sup> + 2e <sup>-</sup>	• The 3rd generation electrode directly utilizes the electrons $(E^0 = +0.10 \text{ V})$			



The ultimate goal					
Frequent non-invasive measurements <b>Objectives:</b>					
To create a closed loop glycaemic control by providing insulin injections on demand e.g. via a portable delivery coupled with continuous monitoring device					
A reliable biosensor component (implantable?) is clearly a key component of such system					
Issues:	Technologies:				
<ul> <li>Sensor stability*</li> </ul>	Needle type subcutaneous electrodes				
<ul> <li>Calibration*</li> </ul>	Optical e.g. near/mid IR, RAMAN and				
<ul> <li>Biocompatibility</li> </ul>	photoacoustic spectroscopy				
*especially for implants	Non-invasive through the skin e.g. reverse iontophoresis				

