

Lagen-Anordnungen der Schweißverbundstähle bei Schneiden

Hagane (Hard Steel) Kawagane (Medium Steel) Shigane (Soft Steel)

Maru	not laminated; poorest method
Honsanmai	most common lamination method
Kobuse	method used on swords from WW2 period
Soshu Kitae	seven layers method; used by famous sword smith, Masamune