CIRCUITS

This chapter is organized in sections, one for each functional part of the equipment. Each section is identified by an index label placed in the same position on the right hand side of the pages as the corresponding label on the index page. The colour along the sides of the pages indicate the type of circuit information according to the following guidelines:

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circuits

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Signal definitions

A mnemonic is an abbreviation for the signal name, for example FST = Fast

The signal name (mnemonic) states the purpose or function of the signal.

The signal is said to be **true** or **false** whether the statement in the signal name is true or false.

In this manual the following convention is used:

A signal is defined to be **true when High (H)** when the mnemonic is written **without an inversion bar:** FST

A signal is defined to be true when Low (L) when the mnemonic is written with an inversion bar: \overline{FST}

Example:

Sign	al	
FST	FST	Signal state
Н	L	True
L	Η	False

The signal voltage levels are:

H (high) = +2.5 V to +5.0 V L (low) = 0 V to +0.7 V

Mnemonic List

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MNEMONIC	Signal Name	Origin	Condition for signal to be true	Goes to	Effect of signal and further details
вот	Beginning of Tape (not a signal)				Derived from holes in the tape, denoting the physical beginning of the tape, sensed optically by two phototransistors on the Sensor Board.
CEX	Capstan Encoder Zero Crossings	Servo Board U10-3	Capstan motor rotating	Servo Board U4-5 U6-3 U8-5 Motion Control Board: U10-2 U27-11 U16-12 U3-4	The frequency of this signal is proportional to the capstan motor speed, and is 18 kHz at 90 ips. The distance between two pulses corre- sponds to 8 data-bits on the tape.
CEXS	Capstan Encoder Zero Crossings Status	Motion Control Board U16-11	The Motion Control must be selected, SLT = true (high)	External Con- troller via Device Bus	Same as above.
CIX	Cartridge Inserted Switch	Sensor Board	When the cartridge is inserted CIX goes true	Servo Board U11-2-13 via the LOCK signal from the Motion Control Board	When no cartridge is inserted CIX will command the locking mechanism to the open state via the LOCK signal from the Motion Control Board. (CIX = LOCK = false).
CLR (1-3)	Clear (1-3) at Power On	Motion Control Board U20-8-10-12	Logic supply voltage below specified limit	Motion Control Board	These are used to set the logic circuits to the initial state at the moment the power is switched on. When CLR1 has gone low and after two different delays, (C15 and R29) and (C7 and R18) CLR2 and CLR3 go high and stay high for normal operation. See "Power Turn-On, Pulse Diagram".
СОМ	Common	Motion Control Board. From U7 via the Unit Address Selector or the jumpers JP3	COM is true when the output of the "Unit Address Decoder" (U7) corresponds to the selected unit number	Motion Control Board U19-1	If COM is made true by the Unit Address Decoder either via the jumpers JP3 or by the Unit Select Switch on the Front Panel, the Select line (SLT) will go high and the unit will be enabled.
DATA	Data	Read/Write Board U1-10		Read/Write Board U4-11 U6-5-9 U7-5-9	When the circuit is selected (SLT = true) and the tape is in slow motion (FST = false) the write data (WD) is gated through U1. The output U1-10 is the DATA signal. This signal is used as the input to the write head drivers.
DAV	Data Valid	Read/Write Board U9-4	DAV is set true after a single read-bit. If no more bits arrive within 150 µs DAV again goes false	Read/Write Board U9-5 U18-1	When DAV goes true the 10-bit counter, U18, is enabled and when DAV is false the Parking Oscillator is activated.
DD	Data Detect	Read/Write Board U18-15	DD is set true after 9 good bits to the 10-bit counter, U18.	Read/Write Board: U16-3 U9-13 U19-11 U19-9 V21-12	DD is the "carry"-output of the 10-bit counter U18. When DD is false both the Read Clock Generator and the one-shot U16 (PX) are disabled; also U17-8 (PHASE) is forced high, thus enabling all NX pulses to trigger the one-shot U19-1 independent of timing conditions.
DDS	Data Detect Status	Read/Write Board U21-11	When the unit is selected, SLT is true and DD is true	External Con- troller via Device Bus	
DIFF	Differentiator Output	Read/Write Board U13-6		Read/Write Board R69	DIFF is the output of the Differentiator. This signal is 90° displaced from the preamp. signal, thus the zero-crossings correspond to the peak of the preamp signal and the flux changes on the tape.
ENABLE	Enable	Read/Write U9-2	When the unit is selected (SLT = true) and the tape is not in the fast mode, (FST = false)	Read/Write Board U21-5	ENABLE will enable the RD (Read Data) and RCLK (Read Clock) signals to be transmitted on the Device Bus.
ENC	Encoder	Servo Board U10-11		Servo Board U11-4	ENC is one of the amplified signals from the encoder mounted on the capstan motor.
EOT	End of Tape (not a signal)				Derived from a hole in the tape denoting the physical end of the tape and sensed optically by a photo- transistor on the Sensor Board.
FST	Fast	Motion Control Board	When FSTFWD or FSTREV is true, FST is set true	Read/Write Board U2-13	FST is derived from the output 4 or 6 of the Tape Motion Command Decoder via the diodes CR7 and CR8. When true it is used to disable the WD, WENC, RD and RCLK signals on the Read/Write Board.

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MNEMONIC	Signal Name	Origin	Condition for signal to be true	Goes to	Effect of signal and further details
FSTC	Fast Command	External Controller via Device Bus		Motion Control Circuit U6-2	
FSTFWD	Fast Forward	Motion Control Board U7-6	The input of U7 must be in the following condition: A = low (fast) B = high (REVRS = false) EN = low	Servo Board U9-1	FSTFWD is an output signal from the Tape Motion Command Decoder U7. It is used as a fast forward command signal to the Velocity Command Circuit in the Servo Board.
FSTREV	Fast Reverse	Motion Control Board U7-4	The input of U7 must be in the following condition: A = low (fast) B = low (REVRS = true) EN = low	Servo Board U9-13	FSTREV is an output signal from the Tape Motion Command Decoder U7. It is used as a fast reverse command signal to the Velocity Command Circuit in the Servo Board.
FWD	Forward	Motion Control Board U7-7	The input of U7 must be in the following condition: A = high (slow) B = high (REVRS = false) EN = low	Servo Board U9-3	FWD is an output signal from the Tape Motion Command Decoder U7. It is used as a slow forward command signal to the Velocity Command Circuit in the Servo Board.
GND	Signal Ground (not a signal)				Physically different from the Servo Ground, but they are connected together on the Power Supply. The GND can be connected to the chassis by a jumper wire.
LDET	Lock Detected	Servo Board U11-8	When the cartrigde is locked in the machine	Motion Control Board U26-1-13 U15-8	The LDET signal is generated in the "Lock Logic" on the Servo Board. The RST signal in the Motion Control Board is derived from the LDET. LDET is also used as the drive to the lock indicator (LDI) via two inverter drivers U26. A negative transition of LDET resets flip-flop U27 making LRUN true which starts a load sequence.
LDI	Lock Detect Indicator	Motion Control Board U26-2-12	LDET is true	The LOADED indicator on the Front Panel	LDI is the lampdrive to the LOADED indicator lamp on the front panel. When it is true the lamp will light.
LFST	Local Fast	Motion Control Board U5-6		Motion Control Board U6-3 U4-2 U22-13	LFST (and LREV) are used to select the inputs of the Local Motion Sequencer U4. It also goes to input 1B on the Tape Motion Command Multiplexer U6.
LLOCK	Light at Lock	Lock Mechanism	When the cartridge is locked in the machine	Servo Board Q4	LLOCK is a signal from a phototransistor on the lock mechanism, and is used as the basedrive to Q4.
LOCK	Lock	Motion Control Board U17-3 CIX, +5 V (R12)	LOCK is set true when a cartridge is inserted and the Cartridge Inserted Switch (CIX) is activated	Servo Board U11-2-13	LOCK is a lock/unlock command from the Motion Control Board to the Servo Lock Logic. When a cartridge is inserted LOCK is set true and the lock/ unlock motor will start and lock the cartridge in the machine. When the cartridge is locked and an unload command is completed, LOCK is set false starting the lock/unlock motor which unlocks the cartridge after the tape has been rewound to BOT.
LP	Load Point (not a signal)				LP is an upper tape mark, a single hole near the beginning of the tape and denotes the start of the recording area. This hole is sensed optically by the phototransistor on the Sensor Board.
LPDR	Lamp Drive	Motion Control Board	LPDR is true when the lamp-current is not interrupted	Sensor Board	LPDR is the supply to the lamp on the Sensor Board via R10. When the lamp-current is interrupted, Q1 is cut-off and LPF is pulled high by R11, making UNSF high which stops all tape motion.
LPF	Lamp Fail	Motion Control Board Q1, R11	When the lamp-current to the Sensor Board is interrupted	Motion Control Board U12-1	The Lamp Fail signal, LPF, is used to generate the UNSF signal in the Drive Unsafe Detector. When Q1 is cut off because of a lamp failure, LPF goes true, making UNSF true, which stops all tape motion.
LREV	Local Reverse	Motion Control Board U5-9		Motion Control Board U6-6 U4-14 U22-1	LREV (and LFST) are used to select the inputs of the Local Motion Sequencer U4. It also goes to the 2B input of the Tape Motion Command Multiplexer U6.
LRUN	Local Run	Motion Control Board U27-6 U27-5		Motion Control Board U6-1 U21-9-12 U17-1	LRUN are the outputs of U27 in the Local Motion Sequencer. When LRUN is true it selects the B-inputs of the Tape Motion Command Multiplexer, and it selects the A-inputs when LRUN is false. LRUN is true when a rewind to LP or Unload Command is executed.

MNEMONIC	Signal Name	Origin	Condition for signal to be true	Goes to	Effect of signal and further details
LSTOP	Local Stop	Motion Control Board U8-5		Motion Control Board U27-4	LSTOP is used to set the local run flip-flop U27 making LRUN false.
LTM	Lower Tape Marker	Motion Control Board U25-6		Motion Control Board U18-4 U1-15	LTM is generated in the Tape Marker Detector and is normally false. When a lower hole in the tape is passing in front of the photo-transistor on the Sensor Board, a pulse is generated on LTM.
LTMD	Lower Tape Marker Hole Detected	Sensor Board	The lower tape marker hole is passing in front of the photo-transistor on the Sensor Board	Motion Control Board U25-2	When LTMD is true it will generate a negative pulse on the output of U25 (LTM).
LULOCK	Light at Unlock	Lock Mechanism	LULOCK is true when the cartridge is unlocked	Servo Board Q5	LULOCK is a signal from the Lock/Unlock Detector on the lock mechanism, and is used as the base drive for Q5.
MRUN	Lock Motor Run	Servo Board U10-8	MRUN is true when a lock or an unlock command is given and the lock/unlock opera- tion is not completed	Servo Board U9-9-11	MRUN is the run command to the lock/unlock motor.
NT	Negative Transition	Read/Write Board U12-8	The negative peaks of the preamp exceed the the negative threshold (- TH)	Read/Write Board U15-12 CR6 to the Peak Detector	The NT (and PT) signal are used to enable the triggering of the Zero Crossing Enable flip-flop, and as signals to the Peak Detector. When a single bit (NT or PT) is detected, DAV is set true.
NX	Negative Crossing	Read/Write Board U16-5	A negative going edge of the ZXE signal will trigger the one-shot U16, thus generating the NX pulse	Read/Write Board U17-1	When the PHASE signal is false, the NX signal will be gated through U17. The Read Data (RD) is derived from the NX (and PX) signal via U15/U2.
OFLC	Off-line Command	External Controller via Device Bus		Motion Control Board U12-9	Normally, UNLC will be used instead. The On-Line Status is set by a pulse from the ON-LINE push- button on the front panel, and reset by a second pulse from the front panel, by UNLC, or by OFLC. OFLC can be added to the Device Bus by a jumper on the Mother Board.
OFLCG	Off-Line Command Gated	Motion Control Board U12-8	When the unit is selected (SLT = true) and OFLC is true, OFLCG is made true.	Motion Control Board U1-12	See OFLC.
ONL	On-Line	Motion Control Board U3-10	ONL is true when a a cartridge is inserted and power is switched on, and the on-line flip-flop U3 is set	Motion Control Board U26-5-9 U1-3 U7-15	ONL is used to enable the Unit Address Decoder U7. Via the amplifier U26 it is also used as drive for the ON-LINE Indicator lamp. When ON-LINE, remote control via the Device Bus is made possible. When ONL, the Front Panel "REWIND" push-button is inhibited.
ONLI	On-Line Indicator	Motion Control Board U26-6-8	ONLI is true when the cartridge is inserted and the on-line flip-flop U3 is set.	Indicator Lamp on the Front Panel	The ONLI signal is used as drive for the ON-LINE Indicator Lamp on the Front Panel.
ONLS	On-Line Status	Motion Control Board U13-6	ONLS is ONL gated to the Device Bus by SLT	External Controller via Device Bus	ONLS indicates that the drive is connected to the Device Bus.
ONLX	On-Line Switch	Front Panel	The ON-LINE button is depressed	Motion Control Board U1-11-12	ONLX will toggle the On-Line flip-flop U3.
OSC	Oscillator	Read/Write Board U2-8	When DAV is false (no data valid), the Parking Oscillator will start	Read/Write Board U19-2	OSC is the signal from the Parking Oscillator and it triggers the one-shot U19. The frequency of OSC is about 48 kHz.
PHASE	Phase Transition Inhibit	Read/Write Board U17-8		Read/Write Board U17-2-5	PHASE is a pulse which prevents the phase- transitions of the encoded signal to be decoded into read data. The pulse length is adjusted by the "phase" pot.meter to 75% of the bit time. At any other speed the pulse length is automatically corrected.
PREAMP	Preamplifier	Read/Write Board Q5		Read/Write Board Amplitude Comparator	The correct preamp level is required for the signal verification to be correct. At 30 ips the level should be 5.0 V peak-peak when reading a Reference Cartridge.

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MNEMONIC	Signal Name	Origin	Condition for signal to be true	Goes to	Effect of signal and further details
PT	Positive Transition	Read/Write Board U12-1	The positive peaks of the preamplifier signal are compared with the positive threshold (+TH) and when they are more positive than +TH, the PT signal is made true	Read/Write Board U23-14 CR5 to the Peak Detector. U18-2. Testpoint	The PT (and NT) signals are used to enable the triggering of the Zero-Crossing Enable flip-flop and as signals to the Peak Detector. When a signal bit PT (or NT) is detected, DAV is set true. The PT pulses are also counted in the 10-bit counter U18 in the Data Detect circuit.
PU	Pull Up	Motion Control Board	+ 5 V via R8	Motion Control Board	PU is a high signal (+5 V) via R8 used to terminate unused TTL-inputs.
PWRAMP	Power Amplifier	Servo Board Q1 and 2		Servo Board and the capstan motor	PWRAMP is the capstan motor power from the darlington transistors Q1 and Q2
PX	Positive Crossing	Read/Write Board U16-13	The positive going edge of the ZXE signal will trigger the one-shot U16 when DD is set high. Then PX is set true	Read/Write Board U17-4	When the PHASE signal is false, the PX signal will be gated through U17. The Read Data and Read Clock pulses are derived from PX (and NX).
RAMP	Ramp Generator Voltage	Servo Board U2-1		Servo Board U1-5 and U2-6 via R17	Generates the velocity command to the servo with controlled rise and fall times.
RCLK	Read Clock	Read/Write Board U21-8	The Read Clock pulses are derived from the trigger-pulses (PX and NX), but is disabled until DD goes true after 9 good bits	External Controller via Device Bus	The decoded Read Clock pulses are delayed 3 µs after the Read Data (RD) line is valid. Thus RD is valid on both edges of the clock. The clock pulse is 3µs min.
RD	Read Data	Read/Write Board U21-6		External Con- troller via Device Bus	The Read Data (RD) is the decoded read data where the true level equals a "ONE", and the false level equals a "ZERO".
RDY	Ready	Motion Control Board U6-12	RDY is true when the QA output of the Tape Position Register is high and the A-inputs of U6 are selected	Motion Control Board U17-12	When RDY is enabled by SLT it becomes the Ready Status, RDYS
RDYS	Ready Status	Motion Control Board U17-11	RDYS is true when the QA output of the Tape Position Register is high, the A-inputs of U6 are selected, and the unit is selected, SLT is true	External Con- troller via Device Bus	The Ready Status, RDYS, is the information signal to the Formatter and the Input/Output Controller that the Motion Control Board is ready for commands via the Device Bus. RDYS goes false when LRUN is true.
REV	Reverse	Motion Control Board U7-5	REV is true when the A-input is high and the B-input of U7 is low and tape motion is permitted, RUN is true	Servo Board U9-5	REV is an output signal from the Tape Motion Command Decoder U7 and is used as a command signal to the Velocity Command Circuit in the Servo. When REV is true a synchronous reverse command is given.
REVC	Reverse Command	External Controller via Device Bus	Reverse Command is given from the Formatter	Motion Control Board U6-2	
REVD	Reverse Detected	Servo Board U6-6	When the capstan is running in reverse	Servo Board, Motion Control Board U6-6	When REVD is true, the write mode is disabled in the Read/Write Board. REVD is also used to invert the data polarity in the Polarity Switch in the Read/Write circuit when the tape is read
				Kead/Write U1-2 via jumper JP5, and to U8-13	in reverse.
REVRS	Reverse	Motion Control Board U6-7	When a reverse command is given	Motion Control Board U7-3, U16-10, U19-13, U23-1	

MNEMONIC	Signal Name	Origin	Condition for signal to be true	Goes to	Effect of signal and further details
REVS	Reverse Status	Motion Control Board U16-3		External Con- troller via Device Bus	REVS is derived from the true direction of the Capstan encoder (CEX and REVD). It is used as the reverse status signal to the Formatter and Input/Output Controller.
REWC	Rewind Command	External Controller via Device Bus		Motion Control Board U12-5	REWC sets Rewind mode and resets the Ready Status (RDYS). The Tape will rewind automatically to the Load Point (LP) and stop.
REWCG	Rewind Command Gated	Motion Control Board U12-6	REWC and SLT are true	Motion Control Board U22-11	REWCG is the gated REWC signal.
RST	Reset	Motion Control Board U15-10, U20-4	CLR1 true or LDET false	Motion Control Board	The RST signal is used to reset circuits in the Motion Control Board.
RUN	Run	Motion Control Board U14-11	RUN is true when RUNINH is false and a run command is given, RUNCG or LRUN is true	Motion Control Board U7-1	RUN is the enabling signal for the Tape Motion Command Decoder U7.
RUNC	Run Command	External Controller via Device Bus		Motion Control Board U21-5	RUNC is a run command signal to the Tape Motion Command Multiplexer and Decoder, and is thus used to enable the simultaneously selected REVC/ REVC and FSTC/FSTC commands.
RUNCG	Run Command Gated	Motion Control U21-4	RUNC and SLT are true	Motion Control Board U6-11	RUNCG is the gated RUNC signal.
RUNINH	Run Inhibit	Motion Control Board U16-6 U16-8 or Q4	RUNINH is set true when the tape has run off the hub, the BOT is sensed in the reverse direction or EOT is sensed in the forward direction	Motion Control Board	When RUNINH is true the Tape Motion Command Decoder U7 is disabled via U14.
RUNPULSE	Run Pulse	Motion Control Board U10-13	RUNPULSE is true if the time between two positive CEX edges is less than 6.2 ms, indi- cating that the edge is running	Motion Control Board U27-12-14	RUNPULSE is used to generate the run status (RUNS) signal.
RUNS	Run Status	Motion Control Board U13-3	RUNS is true when TRUN is true and the unit is selected	External Con- troller via Device Bus	RUNS is a status line to the Formatter.
RVD	Reverse Detect	Motion Control Board U18-3	RVD is true when the tape is running, TRUN is true, and in reverse direction. REVD = true	Motion Control Board U20-5 U23-12, U14-1	RVD controls the shift direction of the Tape Position Register in the Motion Control Board; when RVD is true, shift left is commanded, and when RVD is false, shift right is commanded.
SLAC	Unit Select Line "A" Command	External Controller via Device Bus		Motion Control Board U17-13	The drive select lines A and B permit up to 4 drives on one Formatter. SLAC and SLBC are used in the Unit Address Decoder.
SLBC	Unit Select Line "B" Command	External Controller via Device Bus		Motion Control Board U17-14	SLACSLBCDriveFalseFalse1FalseTrue2TrueFalse3TrueTrue4
SLT	Select	Motion Control U19	SLT is true when the unit is selected: COM goes true either via the Unit Address Selector on the Front Panel or via the jumper JP3. (Selected Address coinsides with assigned device address)	Motion Control and Read/Write	The SLT signal is used to gate the device bus input signals into the Motion Control Board and Read/ Write Board. It is also used to gate the output signals from the same circuits to the device bus.
SLTM	Stored Lower Tape Marker Hole	Motion Control Board U1-13	SLTM is true when a lower tape marker hole has been detected	Motion Control Board U19-5 U4-4-5	SLTM (and SUTM) are used as parallel inputs to the Tape Position Register, TPR. They are also used as inputs to the 4-1 multiplexer U4, which controls the local motion flip-flop U5.

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MNEMONIC	Signal Name	Origin	Condition for signal to be true	Goes to	Effect of signal and further details
SUTM	Stored Upper Tape Marker Hole	Motion Control Board U1-7	SUTM is true when an upper tape marker hole has been detected	Motion Control Board U19-9 U23-10, U4-12 U22-5	Same as SLTM
STRB	Strobe Pulse	Motion Control Board U18-8	STRB is generated on the trailing edge of the UTM and LTM signals	Motion Control Board	STRB is a negative strobe pulse which is used to clock the Tape Position Register (TPR) and the Sèquence State Decoder. The STRB pulse is 0.4 µs nominal.
ТАСНО	Tachometer Voltage	Servo Board U7-1		Servo Board CR14 and 15, R67	The TACHO-meter voltage is generated in the Frequency to Voltage Converter and the following Polarity Switch in the Servo. It is compared with the command voltage, to control the motorspeed.
+ TH	Positive Threshold Voltage	Read/Write Board		Read/Write Board	+TH is a positive voltage derived from the tacho- meter voltage, VTACH. +TH is propotional to the tape speeds. The positive peaks of the preamplifier are compared with the +TH.
– TH	Negative Threshold Voltage	Read/Write Board U11-1		Read/Write Board	 TH is a negative voltage generated by the inverting amplifier U11. The negative peaks of the preamplifier are compared with – TH.
T1-4EN	Track Enable 1-4	Read/Write Board U3	T1-4EN is true if the selected track is not write protected (T1-4PX are false)	Read/Write Board	The T1-4EN are used to enable the head drivers, permitting the DATA signal to drive the head, and also connecting the erase current. T1-4EN are also used to enable the WPX signal. (WRITE PERMIT is set true.)
T1-4PX	Track Protect Switch 1-4	Front Panel		Read/Write Board U4 and U5	T1-4PX are the Track Write Protect Switches on the Front Panel.
TPAS	Tape Position "A" Status YIAN ENT	Motion Control Board U13-8	TPAS is set when the first forward command after the LP marker has been sensed when going forward or when the BOT is sensed going in reverse	External Con- troller via Device Bus	When TPAS is true the tape is positioned between LP and EOT,
TPBS	Tape Position "B" Status EDT	Motion Control Board U13-11	TPBS is set when the Early Warning (EW) marker is sensed going forward and reset when the marker is detected going in reverse	External Con- troller via Device Bus	TPBS is generated directly from the Q_B -output of the TPR (Tape Position Register). TPBS stays true after the EW-marker and flags the Formatter that writing of the current file must be terminated.
TRAC	Track Select "A" Command	External Controller via Device Bus		Read/Write Board U23-2 U10-10	The track select lines A and B permit one of four tracks to be used for writing or reading.
TRBC	Track Select "B" Command	External Controller via Device Bus		Read/Write Board U23-3 U10-9	TRACTRBCFalseFalseFalseTrueTrueFalseTrueTrueTrueTrue4
TRUN	Tape Running	Motion Control Board U27-9	When the tape is running TRUN is set true	Motion Control Board U13-2 U18-1	The TRUN signal is derived from CEX in the Tape Motion Status Circuit. At power switch on, TRUN goes false making RVD false, which sets the TPR control inputs to the shift right state.
U1-4	Unit Address 1-4	Motion Control Board U7	INPUTS OUTPUTS EN B A YO YU YQ H A YO YU YQ YQ L L L H H H L L L H H H L H H H H H L H H H H H L H H H H H	Unit Address Selector on the Front Panel	One of the outputs, U1, U2, U3, or U4 of U7 can be connected to COM in two ways, either by jumpers (h, j, k, or l) or by the Unit Address Selector on the Front Panel. When the unit address specified by SLAC and SLBC via U7 is compared with the address given from the Front Panel and found identical, SLT is set true.

			Condition for signal		Effect of signal and
MNEMONIC	Signal Name	Origin	to be true	Goes to	further details
ULDI	Unload Indicator	Motion Control Board U26-4-10	ULDI is true when an unload command is given. UNL is true	Unload Indi- cator Lamp on the Front Panel	The UNLOAD indicator lamp on the front panel will light when an unload command is given.
ULDPULSE	Unload Pulse	Motion Control Board U10-12	When the UNLOAD button is pressed.	Motion Control Board U8-11	ULDPULSE is used as the clockpulse to the unload flip-flop U8, and is approx. 0.4 second.
ULDSW	Unload Switch	Motion Control Board U1-4	Unload button on the front panel is depressed	Motion Control Board U10-9 U21-8, U22-10	Buffered signal from the ULDX.
ULDX	Rewind/Unload Switch	Front Panel	Is true when the button is pushed	Motion Control Board U1-1-2	A short (less than 1 second) push initiates the REWIND sequence; a push till the Unload Indicator lamp lights initiates the UNLOAD sequence.
UNL	Unload	Motion Control Board U8-8-9		Motion Control Board U17-2, U15-3, U18-13 U22-3, U26-3-11	See above.
UNLC	Unload Command	External Controller via Device Bus	· ·	Motion Control Board U12-12	Unload command from the Formatter will also set the recorder Off-Line.
UNLCG	Unload Command Gated	Motion Control Board U12-11	Is true when UNLC is true and SLT is true.	Motion Control Board U22-9, U8-10	UNLCG is the gated UNLC.
UNSF	Drive Unsafe	Motion Control Board U12-3	UNSF is true when Write Circuit Fault (WCF) is true, RST is true or Lamp Fail (LPF) is true	Motion Control Board U16-15	When false the run inhibit signal, UNSF, will enable the tape motion command multiplexer. When UNSF is true all tape motion is inihibted.
UTM	Upper Tape Marker	Motion Control Board U24-6		Motion Control Board U1-6 U18-5	UTM is generated in the Tape Marker Detector and is normally false. When an upper hole in the tape is passing in front of the photo-transistor on the Sensor Board, a pulse is generated on the UTM- signal wire.
UTMD	Upper Tape Marker Hole Detected	Sensor Board	UTMD is true when an upper tape marker hole is passing in front of the photo-transistor on the Sensor Board	Motion Control Board U24-2	When UTMD is true it will generate a negative pulse on the output of U24 (UTM)
VTACH	Tachometer Voltage	Servo Board U7-7		Read/Write Board	VTACH is a voltage generated in the Frequency to Voltage Converter and is proportional to the absolute value of the tachometer frequency (CEX) (Positive signal for both directions). The threshold voltage is derived from VTACH.
WCF	Write Circuit Fault	Read/Write Board U8-6	WEN and WV are com- pared and if they are different WCF is set true	Motion Control Board U17-10	WCF is used in the Drive Unsafe Detector. When WCF is true UNSF goes true, and all tape motion is stopped.
WCT	Write Circuit Test	Read/Write Board		Read/Write Board U8-2	By forcing WCT true the WCF can be set true for testing purposes.
WD	Write Data	External Controller via Device Bus		Read/Write Board U1-8	Encoded write data, the true polarity magnetizing the tape in the direction of the gap.
WEN	Write Enable	Read/Write Board U1-1	WEN is true when WENC is true, FST is false, REVD is false, SLT is true, and WRITE PERMIT is true	Read/Write Board U22-1 U8-1	WEN turns on the Write Voltage.
WENC	Write Enable Command	External Controller via Device Bus		Read/Write Board U1-12	The WENC signal will turn on the write voltage (WV) when the unit is selected, not in fast mode and the wanted track is not write protected.

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MNEMONIC	Signal Name	Origin	Condition for signal to be true	Goes to	Effect of signal and further details
WPI	Write Permit Indicator	Read/Write Board Q2	When writing is per- mitted WPI goes true	Write Permit Lamp on the Front Panel via Motion Control Board	If a protected track is addressed (drive is On-Line) WPI will go false. Also.
WPS	Write Permit Status	Read/Write Board U21-3	When writing is per- mitted WPS goes true	External Con- troller via Device Bus	
WPX	Write Permit Switch	Sensor Board	True if the Write Protect Plug on the inserted Cartridge is in the Unsafe position	Read/Write Board U1-6 via Motion Control Board	If the Write Protect Plug on the cartridge is rotated to the SAFE position, the Write Permit switch will not be activated.
WRITE PERMIT	Write Permit	Read/Write Board	WRITE PERMIT is true when WPX is true and the addressed track is not write protected	Read/Write Board	WRITE PERMIT is used to enable the Write Enable Command (WENC) and Write Permit Indicator (WPI) signals.
WV	Write Voltage	Read/Write Board Q1	The Write Voltage (WV) is turned on when WEN is true	Read/Write Board Head Drivers	WV is the voltage supply to the write and erase heads.
ZX	Zero Crossing	Read/Write Board U14-9	The ZX comparator U14 is activated by the DIFF signal. It has no hysteresis and is there- fore also activated by the noise if the signal is not present	Read/Write Board U15-13 U23-15	ZX sets and resets the Zero Crossing Enable flip-flop U15. When the ZX goes negative and at the same time PT is high, the flip-flop is set. When ZX goes positive and NT is high, the flip-flop is reset.
ZXE	Zero Crossing Enabled	Read/Write Board U8-11		Read/Write Board U16-2-9	ZXE is the output of the Polarity Switch and consists of both data-transitions and phase-transitions. ZXE triggers the one-shots U16 in the Data Decoder.



MAIN BLOCK DIAGRAM

2 NEXT PAGE



A2 WRITE CIRCUIT PART OF READ/WRITE BOARD Block Diagram





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brown 2-1



brown 3-0

Block diagram



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4

Component notation

The component notation is based on the USA-Standard USAS-Y32.16-1968.

Each assembly is assigned an A-number (A1, A2, etc.) which defines the position of the assembly in the equipment (see section: DRIVE DESCRIP-TION). This A-number is used as a prefix to form the notation of a component when it is necessary to avoid ambigiuties.

Example: A3R13 = R13 on the board in position A3.

In each circuit diagram the A-number is clearly indicated once, but is omitted from the notation of each component. Instead a second part is added to the component notation to indicate where the component is located on the board.

Example: R13-1M. 1M denotes the component coordinates on the Component Location Drawing and on the printed circuit board.

The component notation is not printed on the printed circuit boards.

Connector notation

Connector notations may include the following letters:

- P: Plug, male or female the moveable part of a mating pair of connectors, or a plug affixed to or being an integral part of an assembly.
- J: Socket, male of female the stationary part of a mating pair of connectors.
- JP: Jumper.
- X: Socket, male or female mating with a plug being affixed to or being an integral part of an assembly.
- W: Cable.
- A: Connector pin on the solder side of a board.
- B: Connector pin on the component side of a board.

Examples:



XA3-20: Pin 20 on the socket that board A3 is plugged into.

Example of a connector notation in use on a circuit diagram.



Other connection details

To avoid the circuit diagram being crowded with lines or when there are two or more diagrams of one printed circuit board, many interconnections are merely indicated by the signal mnemonic and an arrow.

Example: _____

To another place on the same diagram.

From another place on the same diagram.

 \rightarrow

DAV

To or from another diagram of the same board.

There are also some testpoints on the printed boards. Some of them are pins on the board and some are brought out to the edge connector.

Example:



Test pin on the board at coordinate 23S.



This testpoint is only used with printed board test equipment.



BACKDATING:

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> If the revision number (Rev. No.) on the printed circuit board is lower than the revision number on the circuit diagram, see paragraph Backdating Information in the chapter UPDATING.

Position A1 1

see also next page

UNLC

Component Location Drawing and Electrical Parts List see next page.



Name	Part No.	Rev. No.
Mother Board	960050	010



A1 MOTHER BOARD Component Location SPECIFY THIS WHEN ORDERING:

1	Board part No. / Revision No.
2.	Circuit reference No.
3.	Component part No.
4,	Description.

If the revision number on from the revision number A1 Mother Board 960050/Rev. 010 Backdating Information in						
Circuit reference No.	Part No.	Description				
Capacitors						
C1 C2/C3	292610 252841	22 uF -20/+50% 2 0.022 uF 20/100% 4				
If the Mother last on the bu resistor netwo plugged into J follows: J5 J6	Board is thes, then the ork should b 5 and J6 as 309384 345942	Receiver termination 12 x 220/330 Circuit Transmitter termination 13 x 4.7 kohm Circuit				

Part No.	Description		Quantity
342737 343916 341408 343441 308321 341056 343089 344770 285346	IC socket J5 and J6 14 pin Spacer, plastic Edge connector 10 pin 3.96 mm Edge connector 22 pin 3.96 mm Keying Connector, male J8 8 pin 3.96 mm Connector, male J6 6 pin 3.96 mm Connector, male J7 4 pin 3.96 mm Faston J9	Cambion Burndy Burndy Molex Molex Molex AMP	2 3 1 3 1 1 1 1

Stamped on the printed circuit board.



Found in the electrical parts list.

n the printed circuit board is different er in the electrical parts list, see paragraph in the chapter UPDATING.

25 V Electrolytic 40 V Ceramic 2 899-5-R Beckman n 899-1 Beckman

1. Board part No. / Revision No.

SPECIFY THIS WHEN ORDERING:

2. Circuit reference No.
 3. Component part No.
 4. Description.

Stamped on the printed circuit board.

Found in the electrical parts list.

2

If the revision number on the printed circuit board is different from the revision number in the electrical parts list, see paragraph Backdating Information in the chapter UPDATING.

		· · ·	
A2 Read/Write Board 960053/Rev. 015	Backdating Information in the chapter	UPDATING.	

Circuit reference No.	Part No.	Description	L		
Diodes					
CPI	267488	1N 5234B	Zener 6	2 V Motor	ola
CR2-CR12	231203	BA 130		Fairc	hild
Capacitors					
C1	262374	0.1 uF	20/80%	12 V	Ceramic 2
C2	252841	0.022 uF	20/100%	40 V	Ceramic 2
C3	256676	4.7 uF	-20/+50%	25 V	Tantalum
C4	265390	2.2 uF	-20/+50%	35 V	Tantalum
C5	278759	22 pF	2%	100 V	Ceramic l
C6	265390	2.2 uF	-20/+50%	35 V	Tantalum
C7	278759	22 pF	2%	100 V	Ceramic l
C8/C9	252841	0.022 uF	20/100%	40 V	Ceramic 2
C10/C11	252955	100 pF	10%	400 V	Ceramic 2
C12/C13	256676	4.7 uF	-20/+50%	25 V	Tantalum
C14/C15	265390	2.2 uF	-20/+50%	35 V	Tantalum
C16/C17	252841	0.022 uF	20/100%	40 V	Ceramic 2
C18	260779	0.01 uF	10%	250 V	Polyester
C19	251512	1000 pF	10%	50 V	Ceramic 2
C20	354921	270 pF	2%	63 V	Ceramic l
C21	287782	470 pF	10%	50 ° V	Ceramic 2
C22	323341	47 pF	28	63 V	Ceramic l
C23	354921	_270 pF	28	63 V	Ceramic l
C24	252841	0.022 uF	20/100%	40 V	Ceramic 2
C25/C26	251512	1000 pF	10%	50 V	Ceramic 2
C27/C28	286101	330 pF	10%	50 V	Ceramic 2
C29	258121	0.047 uF	10%	250 V	Polyester
C30	287078	4700 pF	10%	50 V	Ceramic 2
C31	307422	2700 pF	10%	100 V	Ceramic 2
C32	260779	0.01 uF	10%	250 V	Polyester
C33	255542	0.022 uF	10%	250 V	Polyester
C34	250463	0.033 uF	10%	250 V	Polyester
C35-C38	292610	22 uF	-10/+50%	25 V	Electrolytic
C39-C51	252841	0.022 uF	20/100%	40 V	Ceramic 2
Resistors					
R1-R13 (1124)	345942	13 x 4 7 k	ohm Circu	it 899-1	Beckman
R14	285102	4.7 kohm	5% 0.33	W	Carbon film
R15	289168	2.2 kohm	5% 0.33	Ŵ	Carbon film
R16/R17	287839	820 ohm	5% 0.33	W	Carbon film
R19	285102	4.7 kohm	5% 0.33	W	Carbon film
R20/R21	287839	820 ohm	5% 0.33	W	Carbon film
R23	285102	4.7 kohm	5% 0.33	W	Carbon film
R24/R25	287839	820 ohm	5% 0.33	W	Carbon film

1. Board part No. / Revision No.

SPECIFY THIS WHEN ORDERING:

2. Circuit reference No.
 3. Component part No.
 4. Description.

Stamped on the printed circuit board.

Found in the electrical parts list.

If the revision number on the printed circuit board is diffe				
	from the revision number in the electrical parts list, see paragraph			
A2 Read/Write Board 960053/Rev. 015	Backdating Information in the chapter UPDATING.			

Circuit reference No.	Part No.	Description				
R27	285102	4.7 kohm	5%	0.33 W		Carbon film
R28/R29	287839	820 ohm	5%	0.33 W		Carbon film
R31	285102	4.7 kohm	5%	0.33 W		Carbon film
R32	289520	l kohm	5%	0.33 W		Carbon film
R33	289872	470 ohm	5%	0.33 W		Carbon film
R34	319160	21.5 kohm	1%	0.125 W	<u>+</u> 100 ppm	Metal film
R35	315094	31.6 kohm	18	0.125 W	± 100 ppm	Metal film
R36	312229	l kohm	1%	0.125 W	<u>+</u> 100 ppm	Metal film
R37	315094	31.6 kohm	18	0.125 W	<u>+</u> 100 ppm	Metal film
R38	319160	21.5 kohm	1%	0.125 W	± 100 ppm	Metal film
R39	315094	31.6 kohm	1%	0.125 W	<u>+</u> 100 ppm	Metal film
R40	312229	l kohm	18	0.125 W	<u>+</u> 100 ppm	Metal film
R41	315094	31.6 kohm	18	0.125 W	± 100 ppm	Metal film
R42	289872	470 ohm	5%	0.33 W		Carbon film
R43	285454	2.7 kohm	5%	0.33 W		Carbon film
R44	289520	l kohm	5%	0.33 W		Carbon film
R45	288112	12 kohm	5%	0.33 W		Carbon film
R46	284513	l kohm	3006	P lin cermet	variable	Bourns
R47	288191	330 ohm	5%	0.33 W		Carbon film
R48	286431	10 kohm	5%	0.33 W		Carbon film
R49	289168	2.2 kohm	5%	0.33 W	•	Carbon film
R50	312229	l kohm	18	0.125 W	± 100 ppm	Metal film
R51	315331	2.61 kohm	1%	0.125 W	± 100 ppm	Metal film
R52	319239	681 ohm	1%	0.125 W	± 100 ppm	Metal film
R53	317012	2.87 kohm	18	0.125 W	± 100 ppm	Metal film
R54	316660	3.48 kohm	18	0.125 W	± 100 ppm	Metal film
R55/R56	319828	1.62 kohm	18	0.125 W	± 100 ppm	Metal film
R57-R59	317989	4.64 kohm	18	0.125 W	<u>+</u> 100 ppm	Metal film
R60/R61	317048	133 kohm	18	0.125 W	I 100 ppm	Metal film
R62	280944	100 kohm	5%	0.33 W		Carbon film
R63	286079	22 kohm	5%	0.33 W		Carbon film
R64	280944	100 kohm	5%	0.33 W	L	Carbon film
R66	315525	750 ohm	18	0.125 W	<u>+</u> 100 ppm	Metal film
R67/R68	318693	3.16 kohm	1%	0.125 W	100 ppm ±	Metal film
R69/R70	289520	l kohm	5%	0.33 W		Carbon film
R71	285102	4.7 kohm	5%	0.33 W		Carbon film
R72/R73	285181	100 ohm	5%	0.33 W	1	Carbon film
R74	318262	348 ohm	18	0.125 W	<u>+</u> 100 ppm	Metal film
R75	316897	42.2 ohm	18	0.125 W	- 100 ppm	Metal film
R76	286431	10 kohm	5%	0.33 W		Carbon film
R77	280944	100 kohm	5%	0.33 W		Carbon film
R78	289520	1 kohm	5%	0.33 W	+	Carbon film
R79	313558	10 kohm	18	U.125 W	_ 100 ppm	Metal film
R80	278982	100 kohm	18	0.125 W	_ 100 ppm	Metal film
KQT	31/127	26.1 Kohm	1.2	0.125 W	- 100 ppm	Metal IIIm
R82/R83	31/383	4.64 kohm	18	U.125 W	- 100 ppm	Metal film
K84	280799		3006	r lin cermet	variable	Bourns
K82	28/135	3.3 kohm	58	0.33 W		Carbon IIIm
KOO 797	288191	330 Ohm	しる に o.	0.33 W		Carbon IIIM
KØ /	289872	4/0 Ohm	58 E 0	0.33 W		Carbon IIIM
KOR/KRA	286431	TO KOUM	24	0.33 W		Carpon IIIM



A2 Read/Write Board 960053/Rev. 015 If the revision number on the printed circuit board is different from the revision number in the electrical parts list, see paragraph Backdating Information in the chapter UPDATING.

Circuit reference No.	Part No.	Description	
Transistors			
Q1 Q2 Q3/Q4 Q5 Q6 Q7 Q8	263552 257438 298170 260463 263200 263552 263200	2N 4126 PNP MPS 6531 NPN 2N 5087 PNP 2N 5089 NPN 2N 4124 NPN 2N 4126 PNP 2N 4124 NPN	Motorola Motorola Motorola Motorola Motorola Motorola
Circuits			
U1 U2 U3 U4 U5 U6/U7 U8 U9 U10 U11	293112 299843 293112 286712 305949 291115 292681 286712 341150 273220	SN 7402N SN 74132N SN 7402N SN 7404N SN 7425N SN 7438AN SN 7438AN SN 7486N SN 7404N CD 4052AE TBA 231	Texas Instr. Texas Instr. Texas Instr. Texas Instr. Texas Instr. Texas Instr. Texas Instr. Texas Instr RCA SGS Motorola
U12 U13 U14 U15 U16 U17 U18 U19 U20 U21 U22 U23 U24 (R1-R13)	314154 342170 287494 288745 283960 288745 291625 283960 307709 291115 294793 340000 345942	MC 1414L NE 531V MC 1710CL SN 7400N SN 74123N SN 7400N SN 74160N SN 74160N SN 74123N 741 TC SN 7438AN SN 7406N 9321 13 x 4.7 kohm 899-1	Signetics Motorola Texas Instr. Texas Instr. Texas Instr. Texas Instr. Fairchild Texas Instr. Fairchild Beckman

Part No.	Description				Quantity
341710 340352 343132	Testpoint Connector Connector	J3 5 pin J1 and J2	2.50 mm 10 pin 2.50 mm	Oxley Molex Molex	17 1 2

1 2 3 4 5 6 7 8 9 10 11 12 13 14 15 16 17 18 19 20 21 22 23 24 25 26 27 28 29 30 31 32 33 34	35 36
	A
	B
	89
$\frac{CR2}{1} = \frac{R59}{1} = \frac{R59}{1} = \frac{1}{1} $	D
	E
	R31 - F
	29
	_
	₹25 K
	124 L
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	(33) (32) T
	R12
	135 136 1



A2 READ/WRITE BOARD Component Location

WRITE ENABLE AND DATA LINE

The primary input lines to this circuit are WD (Write Data) and WENC (Write Enable Command). The data on the WD line must be phase-encoded. A low voltage on WD line causes the tape to be magnetized in the direction of the gap (as prescribed by the interchange standard). The conditions for writing are:

- a) SLT is true.
- b) The WENC signal (on U1-12) from the Device Bus must be true.
- c) The FST signal (U2-13) from the Motion Control must be false, the drive is not at high speed.
- d) Input 2 of U1 must be low either via a jumper to ground or via a jumper to REVD. If REVD is connected it must be false, that is the drive is in the forward condition, and write-in-reverse is disabled.
- e) WRITE PERMIT is true (high) on U2-1.

When these conditions are fulfilled, WEN (Write Enable) is set true (high), turning on the Write Voltage via U22 by supplying base drive to transistor Q1.

The condition SLT • FST (output of U9-2) is used to enable Read Data (RD) and Read Clock (RCLK) when not in Fast mode.

WRITE PERMIT

WRITE PERMIT is true (high) when W^PX is true and one of the tracks is enabled (T1EN, T2EN, T3EN, T4EN). WPX is derived from the switch on the Sensor Board, and is true when the WRITE PROTECT plug on the cartridge is in the Unsafe position and the cartridge is inserted. See simplified cartridge drawing.

The WRITE PERMIT signal enables the WENC signal via U2 in the Write Enable and Data Line circuit. It is also used to enable gate U5 in the Track Address and Protect Comparison circuit, which controls the WRITE PERMIT indicator drive Q2.

WRITE PERMIT STATUS (WPS) is derived from WRITE PER-MIT via U21 in the Write Permit Status and indicator Circuit.

WRITE CIRCUIT FAULT

To detect short-and open circuit of the drive transistor Q1, an exclusive-or gate (U8) compares WEN and WV (Write Voltage). If different, WCF (Write Circuit Fault) goes high (true). U8 works as an inverter and the output is the inverted WEN, but for testing purposes, the WCF can be made true by forcing WCT (Write Circuit Test) low.

WRITE PERMIT STATUS AND INDICATOR

When write is permitted, U21 will make WPS (Write Permit Status) true if selected and the driver Q2 will light the write permit indicator on the front panel. If all 4 tracks are individually protected, WPI will not go on even if the drive is not selected.

TRACK ADDRESS AND PROTECT COMPARISON

In this circuit the decoded track address lines are compared with the Track Protect lines from the Front Panel, to check whether the addressed track is write protected or not.

On the Front Panel there is one individual Write Protect switch for each of the 4 tracks. On the Read/Write board the tracks can be permanently write protected by jumpers.

When for example track 1 is not protected (T1PX = false and U3-5 is low) the output U3-4 (T1EN) is high, enabling track 1. If track 1 is write protected (T1PX = true and U3-5 = high) the output U3-4 is set low and track 1 is not enabled. The Track Enable 1-4 signals are used to enable the head drivers, permitting the DATA signal to drive the head with the correct polarity and also turning on the erase current. T1-4EN are also used to enable the WPX signal via gates U5, U8, and U1 if the addressed track is not protected.

TRACK DECODER

The encoded track select lines TRAC and TRBC are decoded in the Track Decoder, U23, and one of the outputs will be low when a track is selected. See function table 9321. When for example track 1 is selected (TRAC = TRBC = false) the output $1Y_3$ goes low.

A2 WRITE CIRCUIT Part of Read/Write Board

WRITE AND ERASE DRIVERS

The writing is accomplished in this way: the write voltage (WV) is turned on when WEN is true; $\Omega1$ will saturate, forcing the WV to approx. 11.9 V. If for example track 1 is enabled and the DATA signal is high, the outputs of the head lead drivers will be respectively high and low, U6-3 will be high and U6-6 will be low.

When the DATA signal is low, the drivers are reversed and the head current is changed. In addition an optional erase head may be used. This is driven by a separate driver in order to obtain the correct erase current.

If a center-tapped head is used, a single resistor is connected to the center tap. The two other head leads are then in turn driven to ground.

Current will then flow through R17, and the head winding to U6-6. At the same time an "un-used" current will flow through R16.

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BACKDATING:

If the revision number on the printed circuit board is different from the revision number on the circuit diagram, see paragraph Backdating Information in the chapter UPDATING.

See also timing diagrams on page red 2-5.

	Name	Part No.	Rev. No.
·	Write Circuit Part of Read/Write Board	960053	015

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See the circuit diagram and the text blocks for the Read Circuit on page red 2–7 and 8.

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Read Amplifier, Timing Diagram

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Data Decoder, Timing Diagram

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See the circuit diagram and the text blocks for the Read Circuit on page red 2–7 and 8.

TRACK SELECTOR, READ

The two track select signals, TRAC and TRBC are decoded in the differential 4channel MOS multiplexer U10. Care must be taken to avoid an input voltage greater than ± 5 V.

The decoding is symbolized by a 2 pole, 4 position switch on the schematic.

Function Table

<u>ș</u> in	IPUT	r .	-		
A		в		AALI	
H		н	1		
H		L	2		
201 - 1011-		н L	4		
	97 Q.C				



POWER CONNECTIONS

PREAMPLIFIER

The preamplifier consists of the emitter followers Q3 and Q4, the operational amplifier U11, and the output emitter follower Q5. Q3 and Q4 isolate the read heads from the feedback network. U11 provide gain, and Q5 buffers low impedance loads. The gain is adjustable + 5 dB from a nominal gain of 54 dB by means of potentiometer R46. The nominal bandwidth is 130 kHz, high enough to amplify the head signals at the search speed with moderate frequency loss. The amplifier is capable of an input voltage 3 times the standard reference level at 126 ftpmm (flux transitions per mm) (3200 ftpi). This is true for all settings of the gain adjust potentiometer. The nominal output voltage is 5 Vpp at 126 ftpmm and 30 ips (48 kHz).

The circuit ground is isolated from the chassis ground so that the grounding point may be in the drive or in the external device. However, there is capacitive coupling between these two grounds in the heads, and thus the best grounding point is normally in the drive.

DATA DECODER

The purpose of this circuit is to decode the phaseencoded signal processed and validated by the preceding electronics. The phase-encoded signal contains datatransitions and phase-transitions which must be removed before the data is sent to the formatter as Level Data with clockpulses.

The phase-transitions are removed by an inhibit signal (PHASE) that lasts approx, 75% of the bit time. This signal is generated by a one-shot U19-13. The one-shot is current controlled and automatically tracks the data rate from 10 to 30 ips.

The one-shot U19 is triggered from the positive or nega tive-poing data transitions of the ZXE signal. The preamble consists of 15 "zero" bits plus a "one" bit. During the first 9 bits the Data Detect Counter is not full. The DD signal (low) is thus used to reset the positive triggerone-shot on U16-3. Also, U17-8 is kept high thus enabling gate U17-3. Trigger pulses (0.5 µs) generated (from negative-going transitions in the ZXE signals) by the one-shot U16-5 are or-gated through U17-11 to trigger the main one-shot U19. Thus during the first part of the preamble the circuit is guaranted to be triggered. only from the correct transitions of the "zero"-bits.

After DD goes high, the reset to U16-3 is removed, and PX pulses are allowed to be generated. Also, U17-9 (DD) will now enable the U19-13 pulses to generate PHASE at U17-8. PHASE is used to stop the PX or NX trigger pulses (generated from phase-transitions of the ZXE signal) by forcing U17-2 and 5 low during 75% of the bit time.

If a phase-transition does not arrive (for example before the "one"-bit of the preamble), the PHASE signal again goes high and the subsequent PX signal is then enabled to trigger the main one-shot U19.

The Data flip-flop U15-8, U2-6 is triggered by the validated PX and NX pulses in a set-reset mode. In gaps and at power-on the state may be undetermined, but this is of no consequence as the clock pulses are not generated until DD goes true.

THRESHOLD VOLTAGE

The threshold voltage is derived from the tachometer voltage coming from the Servo Board. The tachometer voltage is proportional to the tape speed, and the circuit generates the correct threshold voltage as a percentage of the signal at all speeds. When WEN (Write Enable) is false the threshold voltage is attenuated by U22, When writing, the output of U22-12 is high. thus the voltage at the TH testpoint is about doubled

The positive threshold voltage is generated from the tachometer voltage directly. The negative voltage is generated by the inverting amplifier U11.

In stop, the threshold voltage has a hold off of about 80 mV generated by R49, R50, and CR2, so that the comparators are not activated by noise.

DIFFERENTIATOR

This consists of U13 with the differentiating capacitor C19. The high frequency response is controlled so that the two complex poles determined by C20, C21, R66, R67, R68, and the single pole in the preamplifier creates a 3-pole Bessel-type low-pass filter for constant group delay for the two frequencies of the phase encoded signals (See the Read Amplifier Timing Diagram). Nominal output voltage is 9 Vpp at 48 kHz (30 ips). The output is DIFF.

PARKING OSCILLATOR

When the one-shot, U19 is not triggered, the d.c. level of the amplifier U20 will stabilize at zero, then requiring a long time to achieve correct level when a data block arrives. To avoid this, the parking oscillator is triggering the one-shot when DAV is false (no data valid). The oscillator has a frequency of about 48 kHz (nominal).

DATA DETECT COUNTER

The Data Detect circuit has to detect if the signal is present on the tape. When DAV from the Peak Detector stays true the 10bits counter starts to count the PT signals. After 9 good bits, the counter is full and latches with the carry-output high. This output is the Data Detect (DD) line. The counter is reset when DAV goes false.

AMPLITUDE COMPARATOR

This circuit consists of two comparators, U12. The positive and negative peaks of the preamplifier signal are compared against a threshold voltage derived from the tachometer voltage. See Read Amplifier, Timing Diagram. When the positive peaks of the preamplifier signal are above the positive threshold, + TH. the PT output signal of U12 goes high (true). The NT output of U12 is derived in the same way. When the negative peaks of the signal are more negative than the negative threshold voltage, - TH, the NT signal goes high (true).

The PT and NT signals are used to enable triggering of the Zero Crossing Enable flip-flop, and as signals to the Peak Detector. PT is also used as a clockpulse in the 10-bit counter, U18 in the Data Detect Counter.

The comparators have input level protection consisting of diodes CR3 and 4, CR7 and 8, and about 50 mV hysteresis.

READ CLOCK

GENERATOR

The clock pulses (derived

U17-11) are delayed 3 µs

min. (nom. 4 µs) by Q8

the one-shot U19. The

clock pulses have a pulse

width of minimum 3 µs

(nom. 4µs) and the data a

The clock generator is dis-

abled until DD goes true

after 9 bits, thus ignoring

the initial state of the data

flip-flop at power turn-on

line RD is stable for at

least that time.

or in gaps.

and C30, before triggering

from the trigger pulses

ZERO CROSSING DETECTOR

The signal DIFF from the differentiator is limited by CR9 and CR10 to avoid overdriving the comparator U14. The series impedance is kept low (1 kohm) to minimize offset errors. The comparator detects when the signal DIFF crosses through zero. See Read Amplifier, Timing Diagram,

The output, ZX, clocks the Zero Crossing Enable flipflop U15. When there is no signal from the tape, the comparator is activated by noise.

> The read clock is generated by the oneshot U19-5 in the Read Clock Generator The trigger is delayed by Q8 allowing C30 to charge slowly through R13. The timing (set by C31, R2) is 4 µs nom. (3 µs min.) with a delay of 4 µs nom. (3 µs min.) after the Data flip-flop is set. Thus both transitions of the clock are valid, and this can be used by the formatter.

The automatic adjustment of the pulse length of the PHASE signal to the actual data rate takes place as follows: If the pulse is longer than nominal, the filtered (R82, C34) average d.c. voltage will be higher than the ref. voltage (adjustable by R84). The op-amp U20 amplifies the difference and causes the voltage on the base and emitter of the current source Q7 to change from + 12 V. The current through R79 and thus into the one-shot timing node will then increase. As a result the timing will end earlier and the output pulse resume its correct and shorter length.

A2 READ CIRCUIT Part of Read/Write Board

red 2-7

The circuit peak detects the PT and NT signals and DAV (Data Valid) is set true after a single bit. If no more bits arrive within 150 µs (nominal) the DAV signal again goes false, and the Parking Oscillator is activated. DAV is also used to enable the Data Valid Counter U18 in the Data Detect Counter.

ZERO CROSSING ENABLE

PEAK DETECTOR

This is a Set-Reset flip-flop, U15. When the ZX When PT is high and ZX goes neg, then the flip-flop is set. When ZX goes positive and NT is high, the flip-flop is reset.

This circuit has a high immunity against noise. The signal from the tape must have the correct level and polarity to cause a change in the flip-flop. The output, Q, does not change until both ZX and PT/NT have changed. A noise spike on ZX does not affect the output as long as either PT or NT stays true. See Read Amplifier, Timing Diagram.

POLARITY SWITCH

When the tape is read in reverse, the time dependant flux-changes have reverse polarity. Since the data decoder is interpreting a given direction of the flux-changes as a 1-bit, the signal polarity must be inverted when in reverse. This is done with an exclusive-or gate U8, controlled by the REVD signal. When REVD is false (low) the output of U8 will follow the output of the Zero Crossing Enable flipflop U15. When REVD is true (high) the signal is inverted.

OUTPUT GATING

The Read Data (RD) and the Read Clock (RCLK) output lines are enabled (ENABLE = true) only when the drive is selected (SLT = true) and in synchronous speed (FST = false).

The Data Detect (DD) signal is gated by Select (SLT) and is active at all speeds. DDS (Data Detect Status) is the line output. TDC Publ. C 3000 I. No. 1381 - 2 - 77



A2

BACKDATING:

If the revision number (Rev. No.) on the printed circuit board is lower than the revision number on the circuit diagram, see paragraph Backdating Information in the chapter UPDATING.



0

(DEVISE BUS)

DEVICE BUS)

Component Location Drawing and Electrical Parts List, see red 2-0 to 2.

RD



Name	Part No.	Rev. No.
Read Circuit Part of Read/Write Board	960053	014

1. Board part No. / Revision No.

SPECIFY THIS WHEN ORDERING:

2. Circuit reference No.
 3. Component part No.
 4. Description.

Stamped on the printed circuit board.

Found in the electrical parts list.

If the revision number on the printed circuit board is different from the revision number in the electrical parts list, see paragraph A3 Motion Control Board 960052/Rev. 012 Backdating Information in the chapter UPDATING.

Circuit reference No.	Part No.	Description
Diodes		
CR1 CR2/CR3 CR4 CR5/CR6 CR7/CR8	342033 231203 350833 231203 350833	IN 5228BZener3.9 VMotorolaBA 130FairchildAA 135TelefunkenBA 130FairchildAA 135Telefunken
Capacitors		
C1 C2 C3 C4 C5 C6 C7 C8/C9 C10/C11 C12 C13/C14 C15 C16-C29 C30	258493 287782 275757 252913 254830 308564 251512 292610 279672 270447 262374 287782 252841 292610	0.01 uF $-20/+100$ % 40 V Ceramic 2 470 pF 10% 50 V Ceramic 2 47 uF $-20/+50$ % 6.3 V Tantalum 2200 pF 10% 50 V Ceramic 2 0.47 uF 20% 100 V Polyester 6.8 uF ± 20 % 20/25 V Tantalum 1000 pF 10% 50 V Ceramic 2 22 uF $-20/+50$ % 25 V Electrolytic 680 pF 10% 50 V Ceramic 2 1 uF $-20/+50$ % 35 V Tantalum 0.1 uF 20/80% 12 V Ceramic 2 470 pF 10% 50 V Ceramic 2 0.022 uF $20/100$ % 40 V Ceramic 2 22 uF $-20/+50$ % 25 V Electrolytic
Resistors		
R1 R2 R3 R4/R5 R6 R7 R8/R9 R10 R11/R12 R13 R14 R15 R16 R17 R18 R19-R22 R23 R24	295626 287135 289168 285102 288543 286079 289520 291424 285102 289441 294786 288543 289872 286431 295626 289441 294434 289872	390 ohm 5% 0.33 W Carbon film 3.3 kohm 5% 0.33 W Carbon film 2.2 kohm 5% 0.33 W Carbon film 2.2 kohm 5% 0.33 W Carbon film 4.7 kohm 5% 0.33 W Carbon film 2.2 kohm 5% 0.33 W Carbon film 1.2 kohm 5% 0.33 W Carbon film 1.4 kohm 5% 0.33 W Carbon film 4.7 kohm 5% 0.33 W Carbon film 4.7 kohm 5% 0.33 W Carbon film 47 ohm 5% 0.33 W Carbon film 20 ohm 5% 0.33 W Carbon film 470 ohm 5% 0.33 W Carbon film 390 ohm 5% 0.33 W Carbon film 390 ohm 5% 0

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red 3-0

Electrical Parts List A3 Motion Control Board see next page.



If the revision number on the printed circuit board is different from the revision number in the electrical parts list, see paragraph Backdating Information in the chapter UPDATING.

AS MOLION CONTRO		052/1164.012			-
Circuit reference No.	Part No.	Description			
R25/R26	289441	47 kohm 5	% 0.33 ₩	Carbon	film
R27	280944	100 kohm 5	% 0.33 ₩	Carbon	film
R28	285102	4.7 kohm 5	% 0.33 ₩	Carbon	film
R29	295626	390 ohm 5	% 0.33 ₩	Carbon	film
R30	289168	2.2 kohm 5	% 0.33 ₩	Carbon	film
R31	287135	3.3 kohm 5	% 0.33 W	Carbon	film
R32	285102	4.7 kohm 5	% 0.33 ₩	Carbon	film
R33	289520	l kohm 5	% 0.33 ₩	Carbon	film
R34/R35	285102	4.7 kohm 5	% 0.33 ₩	Carbon	film
R36	294434	8.2 kohm 5	% 0.33 ₩	Carbon	film
R37	289872	470 ohm 5	% 0.33 ₩	Carbon	film
R38	285102	4.7 kohm 5	% 0.33 ₩	Carbon	film
R39	294434	8.2 kohm 5	% 0.33 ₩	Carbon	film
Transistors					
01/02	263200	2N 4124 NPN	Motorola	1	
03	257438	MPS 6531 NPN	Motorola	1	
04	263552	2N 4126 PNP	Motorola	1	
~					
Ginamita		an an Arrange ann an Arrange. An Arrange anns an Arrange anns an Arrange.			
Circuits					
Ul	315526	SN 74279N	Texas In	str.	
U2	343714	SN 74194N	Texas In	str.	
U3	332278	SN 74109N	Texas In	str.	
U4	314887	SN 74153N	Texas In	str.	
U5	291352	SN 7474N	Texas In	str.	
U6	292711	SN 74157N	Texas In	str.	
U7 .	340000	9321	AMD		
U8	291352	SN 7474N	Texas In	str.	
U10	283960	SN 74123N	Texas In	str.	
U12	292056	SN 7432N	Texas In	str.	
U13	291115	SN 7438AN	Texas In	str.	
U14	288745	SN 7400N	Texas In	str.	
U15	293112	SN 7402N	Texas In	str.	
U16/U17	291115	SN 7438AN	Texas In	str.	

299843

286712

299060

293112

292760

291079

298249

288393

291352

U18

U19

U20

U21

U22

U23

U27

U24/U25 U26 SN 74132N

SN 7404N

SN 7414N

SN 7402N

SN 7410N

SN 7408N

SN 7417N

SN 7474N

UA 301A/U9T

Texas Instr.

Fairchild

Part No.	Description				Quantity
341710 340352 343132	Testpoint Connector Connector	J3 .5 pin Jl and J2	2.50 mm 10 pin 2.50 mm	Oxley Molex Molex	4 1 2

	15 16 17 18 19 20 21 2: ;
	R4 R4 R4 R4 R4 R4 R4 R4 R4 R4 R4 R4 R4 R
Image: Second Record	15 16 17 18 19 20 21 22



A3 MOTION CONTROL BOARD Component Location

TAPE MOTION STATUS

Online status (ONLS) is derived from SLT via gate U13. When the unit is addressed and online, SLT will be made true, making ONLS true, indicating online. The Reverse Status (REVS) signal is derived from REVD, (from the Servo) and Tape Running (TRUN) via gate U18. When REVD is true, indicating reverse motion, and TRUN is true, indicating tape running, the REVS signal will be

made true, which indicates reverse tape motion. When REVD is false, indicating forward motion, and TRUN is true indicating tape running, REVS will be made false. indicating forward tape motion. The Bun Status (BUNS) signal indicates that the tape is moving. RUNS is generated in this way: the monostable U10 and the D-flipflop U27 are used to determine the time between the positive CEX edges. R13 and C5 determine the pulse

TAPE MARKER DETECTOR

This circuit detects signals UTMD and LTMD from the phototransistors on the Sensor Board, and the signals must be above a threshold of 300 mV to be detected. UTM and LTM are normally false, and at BOT (Beginning of Tape), UTMD and LTMD will make UTM and LTM true. When EOT (End of Tape) is detected, the LTM is true, and when LP (Load Point) and EW (Early Warning) is detected, the UTM is true. Two R-S latches, U1, store the last detected hole configuration. When RST is true, (Power turn on) and on the leading edge of UTM and LTM, the latches are reset. See Tape Marker Detector Pulse Diagram. UTM and LTM will then set the latches if the tape marker holes are present. A negative strobe pulse (STRB) is generated on the trailing edge of the UTM and LTM signals, and is used to clock the Tape Position Register (TPR) and STRB is also used to clock U5 and U8 in the Local Motion Sequencer. The STRB pulse is 0.4 us.

LOCAL MOTION SEQUENCER

The input signals to the 4-1 multiplexer, U4, are derived from UTM and LTM in the "Tape Marker Detector", and from UNL coming from the "Load/Unload" circuit U8. The output signals control the "local" fast (LFST) via U5, output 6, and the "local" reverse (LREV) via U5 output 9. By "local" is meant locally generated command in the Motion Control. The "local" stop (LSTOP) is derived from the tape markers. the load/unload commands (UNL), and the state of the local commands LEST and LREV via gates U14, U22, and flip-flop U8. The "local" run (LRUN) flip-flop U27 is set by LSTOP and reset by lock detected (LDET). The clock pulse to U27 is derived from REWC, UNLC, or ULDSW. U5 and U8 are clocked on the trailing edge of the strobe pulse (STRB) derived from UTM and LTM. A strobe pulse will be generated every time a hole configuration is detected (see Tape Marker Detector. Pulse Diagram). The outputs. LFST and LREV are used to select one of the inputs, 1D0-1D3 and 2D0-2D3 of U4. See Rewind, Load/Unload Sequence Diagram and Rewind, Load/Unload, State Diagram.

FRONT PANEL COMMUNICATION CIRCUIT

The front panel consists of the ONLINE and the REWIND/UN-LOAD push buttons, and the indicator lamps: LOADED. WRITE PERMIT, ON-LINE, and UNLOAD. When the ONLINE button is pushed, it makes ONLX true, and the output U1-9 is set high and stays high as long as the button is pushed. The positive edge of the output U1-9 clocks the ONLINE/OFFLINE flipflop U3. If the J-input U3-14 is set high, the flip-flop will tcggle

When no cartridge is inserted, LDET is false, making RST true. When the cartridge is inserted, the RST will only be pulsed by CLR1. The RST signal is used to reset circuits on this board.

RESET CIRCUIT

when clocked. The J-input of U3 is either held high (jumper b-c from PU), or it is controlled by the SLT signal via jumper a-c. If the jumper a-c is used it is not possible to set the recorder off-line from the front panel when the unit is selected. UNL and RST will set U3 via U15. The recorder will be forced off-line (ONL false) when UB is set, or when RST is true. The clear input of U3 can be connected in three ways, JP2 with connection d-g, e-g, or f-g. d-g connects it to the logical "one" state (+ 5 V via PU) and has no effect, giving off-line at power turn on. Jumper e-g from CLR3 resets U3 at power turn on, making ONL = true = online. Jumper f-g connects LDET which clears U3 and the recorder goes online, when a cartridge is inserted. When the cartridge is removed U3, and ONL is set false by RST via U15. When jumper f-g is used, the ONLINE push button has no effect. When the REWIND/UNLOAD button is pushed, ULDX is made true. If ONL is true at the set input U1-3, ULDSW is made false, and the ONL inhibits the REWIND/UNLOAD button from generating a ULDSW pulse. If ONL is false, the push-button is enabled, and ULDSW is made true and stays true as long as the button is pushed. The leading edge of ULDSW triggers monostable U10. R7 and C3 set U10 to approx. 0.3 second. At the monostable timeout, the trailing edge of ULDPULSE clocks the Unload flip-flop U8, and if the REWIND/UNLOAD outton remains pushed and LRUN is true, U8 is set. This indicates that an unload operation is wanted. If the button is not pushed at the monostable time-out, the D-input of U8 is low, and U8 remains reset, indicating that a rewind operation is wanted.

A3 MOTION CONTROL BOARD

red 3-2

width of U10 at 6.2 ms. The positive edge of CEX is used to trigger U10 and to clock U27. U10 is retriggable and the output (RUNPULSE) will stay true if the time till the next positive CEX edge is less than 6.2 ms, which is equivalent to a tape speed of 0.02 m/s (0.8 ips), and the TRUN will go true making RUNS true. See Run Status Detector, Pulse Diagram. The capstan encoder zero crossing status (CEXS) is derived from CEX via U16.

TAPE POSITION REGISTER

The tape position register (TPR) is a 4-bit bidirectional shift register U2. S₀ and S₁ are the control inputs of TPR. STRB and CLR2 clock TPR via U23. RST resets TPR. If no cartridge is inserted the RST signal will stay true and the TPR will be reset to 0000. If a cartridge is inserted, the RST signal will only be set true by CLR1. The control inputs (So and S1) are controlled by REVD and TRUN via RVD, and by LTM via U14. When the tape moves forward, shift right is commanded, $S_0 = high$, $S_1 = low$. Reverse tape motion shift left is commanded, $S_0 = Iow$, $S_1 =$ high. These commands are cancelled if a lower tape mark is detected, making LTM true. LTM makes S0 = S1 = high, which commands TPR for a parallel load at the next STRB pulse. The parallel data inputs are derived from the detected tape marker (SUTM and SLTM) and the detected tape motion direction via gate U23. The parallel load takes place when the BOT or EOT tape markers are detected. TPR is now "synchronised" on BOT or EOT marker. If the content of the TPR is different from the actual tape position, this will be corrected when the first BOT or EOT is detected. The "high" signal on the TPR shift right serial input (DR) will be clocked into the register on the positive going edge of the CLR2 pulse. The TPR now contains 1000 which indicates the "on tape" status. See Tape Position Register, State Diagram and Tape Position Status, Sequence Diagram. The Ready Status (RDY) is true when the QA output of the TPR is high and the Ainput is selected in The Tape Motion Command Multiplexer.

TAPE MOTION COMMAND MULTIPLEXER

This circuit has two sets of inputs, A and B, four of each. The Device Bus commands ESTC, REVC, and RUNCG are the A-input signals to U6. The local commands in the Motion Control LFST and LREV are the B-input signals, LRUN is used to select the A- or B-inputs. When LRUN is true, the B-inputs are selected. When LRUN is false, the A-inputs are selected. The enabling input is derived from UNSF from the Drive Unsafe Detector. The RDY output signal is gated through U17 in the Tape Position Status and is the information to the Formatter and Input/Output Controller that the Motion Control is ready for commands via the Device Bus. RDYS goes false when LRUN is true.

LOAD/UNLOAD AND LOCK/UNLOCK This circuit generates the UNL and LOCK signals. The Unload flip-flop U8 is always cleared by the leading edge of ULDPULSE via the network R6, C4, and U15 when the REWIND/UNLOAD button is pushed, cancelling any possible Unload command. Then it might be set or not, depending on how long the button remains pushed. When an unload operation is wanted. U8 is either set by the UNLCG from U12, or by the monostable timeout in U10 if an un load command is given from the front panel, making UNL true. When UNL is true and LRUN is false the LOCK signal will be made false via U17 and an unlock command is given to the Servo. When a cartridge is inserted the Cartridge Inserted Switch (CIX) signal goes high making LOCK true, and a lock command is given.

LOGIC SUPPLY VOLTAGE MONITOR

See Power turn-on, Pulse Diagram, This circuit generates the three power turnon signals; CLR1, CLR2, and CLR3, These signals are used to set the rest of the logic circuits to the initial state. The logic supply voltage level is monitored and if this voltage falls below 4.6 V, nominal, the logic circuits are set to the initial state and will be held in this state until the logic voltage is within the normal limits. In normal operation CLR1, 2, and 3 are false.

TAPE END MOTION INHIBITOR The tape motion inhibit signal, RUNINH, is generated if the photo. transistors are continously illuminated (tape has run off the hub The outputs, U16-6-8 and the emitter of Q4 are connected together in a "wired OR" gate, i.e. whenever one of the three outputs is low, RUNINH will be true. The output, RUN on U14-11 in the Tape Motion Command Decoder will then be false. When the BOT marker is sensed in reverse tape motion, Q_D on U2-12 in the Tape Position Register is set high. The false REVRS is inverted by U19, and RUNINH will be forced true via U16, output 6. When the EOT marker is sensed in forward tape motion, Ω_{C} of the TPR is set high. The REVRS signal is false in forward tape motion, and RUNINH will then be true via U16, output 8. When a pulse on the base of Q4 is longer than the normal UTM and LTM signal pulses, Q4 will conduct after a delay, depending on C12 and R27.

DRIVE UNSAFE DETECTOR

The run inhibit signal, drive unsafe (UNSF), is applied to the enable input (EN) of the Tape Motion Command Multiplexer (U6 pin 15). When UNSF is true, all outputs of U6 are forced low, making RUN false which inhibits all tape motion. Also RDYS is made false. UNSF will be true when the Write Circuit Fault (WCF) is true, RST is true, or Lamp Fail (LPF) is true. LPF is derived from the current in the tape marker detector lamp on the Sensor Board. This current produces a voltage drop across R10 giving base drive to Q1, and LPF is made false. If the lamp current is interrupted, Q1 is cut off and LPF is pulled high (true) making UNSF true, which stops all tape motion

POWER CONNECTIONS

TAPE POSITION STATUS

The flip-flop U3 generates the "at LP" status. When no cartridge is inserted and power is turned on, U3 is reset by the low QA output of TPR. If the cartridge is in place when power is turned on, U3 is set by CLR3, and TPAS is true via the gates U21 and U13, indicating the "on tape" status. This means that the tape is between LP and EW. CEX clocks U3 and when a forward command is detected by U23 and U3 clear input is high, U3 will be clocked, making output U21-1 low. U3 will be held in this state, TPAS stays true until the TPR output QC goes high (EOT) or the output QA goes low (LP). TPBS is set when the Early Warning (EW) marker is sensed going forward, and reset when the EW marker is sensed going in reverse. The TPBS signal is generated directly from the QR output of TPR. See Tape Position Status, Sequence Diagram.

TAPE MOTION COMMAND DECODER This is a two-line to four-line decoder. When RUN is false no tape motion is permitted, and all the outputs are set false. When RUN is true. only one of the outputs is true depending on the inputs.

UNIT ADDRESS DECODER

The input signals to the Decoder are Unit Select Line A (SLAC) and unit Select Line B (SLBC) command lines The address specified by these signals is decoded and compared with the address given from the Unit Address Selector on the front panel. If one of the outputs is low and it is connected to COM, SLT will be true and the unit will be selected. One of the outputs of U7 can be connected to COM in two ways, either one of jumpers

JP3 or by the unit address selector on the front panel. The SLT signals are used to gate the device bus input signals into the selected recorder and to connect the output drivers to the device bus.



17

	Part No.	F
3-0 and 1.		A7
al Parts List		₄₇ ا

CEX



See text block for the Tape Motion Status in the Motion Control Board on page red 3–2.

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Run Status Detector, Pulse Diagram

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See text block for the Logic Supply Voltage Monitor in the Motion Control Board on page red 3–2

> Power Turn-On, Pulse Diagram

red 3-5







- 2. Set to this state at power turnon and cartridge inserted.
- 3. Set true (low) by 1st. forward tape motion.
- 4. Further reverse tape motion inhibited.
- 5. Further forward tape motion inhibited.
- See text blocks for the Tape Position Status and Tape Position Ragister on page red 3-2.

RDYS	TPAS	TPBS	Position
Η	Ή	H	On leader tape
L	Н	Η	At load point
L	L	Н	On tape
L	L	L	On early warning tape
L	Н	L	End of tape

Tape Position Status, Sequence Diagram

3





1. Board part No. / Revision No.

SPECIFY THIS WHEN ORDERING:



Stamped on the printed circuit board.

Found in the electrical parts list.

If the revision number on the printed circuit board is different from the revision number in the electrical parts list, see paragraph Backdating Information in the chapter UPDATING.

A4 Servo Board 960051/Rev. 011 Ba

Circuit reference No.	Part No.	Description
Diodes		
CR1-CR15 CR16 CR17 CR18 CR19	231203 297545 231203 297545 231203	BA 130Fairchild1N 5231BZener 5.1 VMotorolaBA 130Fairchild1N 5231BZener 5.1 VMotorolaBA 130Fairchild
Capacitors		
C1 C2 C3 C4 C5 C6 C7 C8/C9 C10 C11 C12 C13 C15-C20 C21/C22 C23 C24 C25-C27 C28/C29 C30/C31	285397 289952 233523 260779 250463 305324 233523 272997 275599 292610 332910 350438 252841 292610 252841 275599 263710 255542 252841	3300 pF 10% 50 V Ceramic 2 1 uF 10% 63 V Polyester 0.22 uF 10% 100 V Polyester 0.01 uF 10% 250 V Polyester 0.033 uF 10% 250 V Polyester 100 pF 2% 100 V Ceramic 1 0.22 uF 10% 100 V Polyester 100 uF $-20/+50$ % 3 V Tantalum 2.7 pF ± 0.25 pF 100 V Ceramic 1 22 uF $-20/+50$ % 25 V Electrolytic 4700 pF 2.5% 63 V Polyesterene 0.47 uF $\pm 20/100$ % 40 V Ceramic 2 22 uF $-20/+50$ % 25 V Electrolytic 0.022 uF $20/100$ % 40 V Ceramic 2 22 uF $-20/+50$ % 25 V Electrolytic 0.022 uF $20/100$ % 40 V Ceramic 2 2.7 pF ± 0.25 pF 100 V Ceramic 2 2.7 pF ± 0.25 pF 100 V Ceramic 1 22 uF $-20/+50$ % 25 V Electrolytic 0.022 uF $20/100$ % 40 V Ceramic 2 2.7 pF ± 0.25 pF 100 V Ceramic 1 22 uF $-20/+50$ % 16 V Tantalum 0.022 uF 10 % 250 V Polyester 0.022 uF $20/100$ % 40 V Ceramic 1
RESISCOIS	216502	0.00 holm 18 0.125 M + 100 mm Motol film
R1 R2 R3 R4 R5 R6 R7 R8 R9 R10 R11 R12 R13	316502 317127 317364 286086 317127 286086 313558 319045 286431 239816 287839 315446 319045	9.09 Kohm 1% 0.125 W - 100 ppm Metal film 26.1 kohm 1% 0.125 W + 100 ppm Metal film 2.15 kohm 1% 0.125 W + 100 ppm Metal film 100 kohm 3006P Lin. Cermet. Variable Bourns 26.1 kohm 1% 0.125 W + 100 ppm Metal film 100 kohm 3006P Lin. Cermet. Variable Bourns 100 kohm 3006P Lin. Cermet. Variable Bourns 10 kohm 1% 0.125 W + 100 ppm Metal film 2.37 kohm 1% 0.125 W + 100 ppm Metal film 10 kohm 5% 0.33 W Carbon film 180 ohm 5% 0.33 W Carbon film 23.7 kohm 1% 0.125 W + 100 ppm Metal film 2.37 kohm 1% 0.125 W + 100 ppm Metal film

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1. Board part No. / Revision No.

SPECIFY THIS WHEN ORDERING:

2. Circuit reference No.
 3. Component part No.
 4. Description.

Stamped on the printed circuit board.

Found in the electrical parts list.

If the revision number on the printed circuit board is different from the revision number in the electrical parts list, see paragraph

A4 Servo Board 960051/Rev. 011 Backdating Information in the chapter UPDATING.

Circuit reference No.	Part No.	Description					
						100	
R14	319785	51.1 kohm	1%	0.125 W	Ξ	100 ppm	Metal film
R15	289520	l kohm	5%	0.33 W	Ŧ		Carbon film
R16	318693	3.16 kohm	18	0.125 W	- -	100 ppm	Metal film
R17	317637	6.19 kohm	1%	0.125 W	<u>+</u>	100 ppm	Metal film
R18	289441	47 kohm	5%	0.33 W			Carbon film
R19/R20	280944	100 kohm	5%	0.33 W			Carbon film
R21	317127	26.1 kohm	1%	0.125 W	+	100 ppm	Metal film
R22	287760	33 kohm	5%	0.33 W			Carbon film
R23	289793	15 kohm	5%	0.33 W			Carbon film
R24	305633	180 kohm	5%	0.33 W			Carbon film
R25	288543	220 ohm	5%	0.33 W			Carbon film
R26	285533	10 ohm	5%	0.33 W			Carbon film
R27	288543	220 ohm	5%	0.33 W			Carbon film
R28	286079	22 kohm	5%	0.33 W			Carbon film
R29	239816	180 ohm	5%	0.33 W			Carbon film
R30	280944	100 kohm	5%	0.33 W			Carbon film
R31	289520	l kohm	5%	0.33 W			Carbon film
R32	289168	2.2 kohm	5%	0.33 W			Carbon film
P33	280799	10 kohm	3006	P Lin. Cerm	et.	Variable	Bourns
R33	292753	1.8 kohm	5%	0.33 W			Carbon film
D35	285727	56 kohm	5% 5%	0 33 W			Carbon film
D36	288543	220 ohm	58 58	0.33 W			Carbon film
R30	200545	1 obm	108	0.55 W			Wirewound
R37	294950	I Onni E6 kohm	100 50				Carbon film
R38	200750	JO KOIIII	79 20	0.33 W			Carbon film
R39	292753	1.0 KOIIII	56	0.33 W			Carbon film
R40	286079	22 Konm	28	0.33 W	+	100	Matal film
R41	316308	4.22 Konin	18	0.125 W	-	TOO PDII	Metai IIIm Carbon film
R42	286431	10 Konm	58	0.33 W			Carbon film
R43	289520	1 KONM	58	0.33 W			Carbon film
R44	288543	220 ohm	58	0.33 W			Carbon film
R45	289520	1 kohm	5%	0.33 W	ـ		Carbon film
R46	313558	10 kohm	18	0.125 W	÷	IOO ppm	Metal film
R48	284306	680 kohm	5%	0.33 W			Carbon film
R49/R50	286158	680 ohm	5% ~	0.33 W			Carbon film
R52	289520	l kohm	5%	0.33 W			Carbon film
R53	.319160	21.5 kohm	18	0.125 W	- -	100 ppm	Metal film
R54	317479	19.6 kohm	1%	0.125 W	÷	100 ppm	Metal film
R55	317127	26.1 kohm	1%	0.125 W	+	100 ppm	Metal film
R56	319864	12.1 kohm	1%	0.125 W	+	100 ppm	Metal film
R57	317479	19.6 kohm	18	0.125 W	+	100 ppm	Metal film
R58	313558	10 kohm	18	0.125 W	+	100 ppm	Metal film
R59	288464	6.8 kohm	5%	0.33 W			Carbon film
R60	294082	18 kohm	5%	0.33 W			Carbon film
R61	289520	l kohm	5%	0.33 W			Carbon film
R62	315446	23.7 kohm	1%	0.125 W	<u>+</u>	100 ppm	Metal film
R63	315094	31.6 kohm	1%	0.125 W	+	100 ppm	Metal film
R64	319512	56.2 kohm	18	0.125 W	· + -	100 ppm	Metal film
R65	316071	61.9 kohm	1%	0.125 W	<u>+</u>	100 ppm	Metal film
R66	315446	23.7 kohm	1%	0.125 W	<u>+</u>	100 ppm	Metal film
R67	278982	100 kohm	18	0.125 W	<u>+</u>	100 ppm	Metal film

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If the revision number on the printed circuit board is different from the revision number in the electrical parts list, see paragraph Backdating Information in the chapter UPDATING.

	Circuit reference No.	Part No.	Description				
	R68/R69 R70 R71 R73 R74/R75 R76 R77 R78/R79 R80	289168 280944 239816 284306 286158 318341 318535 305633 315525	2.2 kohm 100 kohm 180 ohm 680 kohm 680 ohm 3.83 kohm 1.33 kohm 180 kohm 750 ohm	5% 5% 5% 1% 1% 5% 1%	0.33 W 0.33 W 0.33 W 0.33 W 0.33 W 0.125 W 0.125 W 0.33 W 0.125 W	+ 100 ppm + 100 ppm + 100 ppm	Carbon film Carbon film Carbon film Carbon film Metal film Metal film Carbon film Metal film
ļ	Transistors						
	Q1 Q2 Q3 Q4/Q5 Q6 Q7 Q8 Q9 Circuits	338262 336581 276180 260463 333399 333751 263552 298170	MJ 3001 NPN MJ 2501 PNP 2N 4401 NPN 2N 5089 NPN BD 698AS PN BD 697AS NP 2N 4126 PNP 2N 5087 PNP	P N	Darlington Darlington Darlington Darlington	Motorola Motorola Motorola Motorola Motorola Motorola	
	U1-U3 U4 U5 U6 U7 U8 U9 U10 U11 U12	340489 344066 342170 291352 340489 290296 299843 292681 352285 342170	MC 1458 NE 540 NE 531V SN 7474N MC 1458 SN 74121N SN 74132N SN 7486N SN 7406N NE 531V		Motorola Signetics Signetics Texas Instr Motorola Texas Instr Texas Instr Texas Instr Texas Instr Signetics	•	

Part No.	Description		Quantity
347960	Heatsink TO5	Wakefield	1
341710	Testpoint	Oxley	7
343132	Connector Jl and J2 10 pin 2.50 mm	Molex	2
343987	Heatsink bracket, Servo	Tandberg	1



A7A1 LOCK/UNLOCK DETECTOR BOARD **Component Location** See Mechanical Parts List on page parts-8.

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A4 SERVO BOARD **Component Location**

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FREQUENCY-TO-VOLTAGE CONVERTER AND FILTER

The tachometer frequency (CEX) is transfered to a propotional voltage, which only has information of the tape speed, not the direction.

POLARITY SWITCH

The feedback voltage supplies both inputs, U7-2-3. If the Q-output, U6-5 is high, Q3 will conduct and the feedback voltage to the non inverting input will be shortcircuited. The amplifier will now have an amplification, -A. When Q from U6 is low, Q3 is cut off and the amplification is 2A - A = A. The tape direction information is thus added. The voltage on the output of U7-1 is compared via CR14 and CR15 with the command voltage in the Compensation Velocity Loop. When the tachometer frequency is low, (below 5 ips), the diodes CR14 and CR15 will open the feedback loop from the Polarity switch to the Compensation Velocity Loop and the Voltage Feedback circuit will control the motor speed.

REFERENCE VOLTAGE REGULATOR

The zener stabilized reference voltage VR is generated in this circuit, by means of R29, CR16 and C27.

the Motion Control Board.

the cartridge is not locked.

(4) LOCK = false: Unlock command given from the Motion Control Board.

(5) LLOCK = false: The phototransistor cut off, but the cartridge is still locked.

(6) LULOCK = true: Cartridge unlocked.



Name	Part No.	Rev. No.
Servo Board	960051	011







Exclusive **OR**-gate Input Output Input L L L L Н Η Η Η L Н Η L

The Encoder Preamplifier detects the tape speed and the direction of the capstan motor by means of a tachometer. The tachometer consists of a rotating film disc and a stationary film disc. The rotating disc is mounted on the capstan motor shaft and has 400 lines. The stationary disc has only a few lines (a segment). These discs are situated between two light-emitting diodes and two phototransistors.

On the stationary disc two line areas are displaced by 1/2 line width. Consequently the signals from the two phototransistors are displaced by 90°. These signals are amplified in U5 and U12 and gated through U10 and U11. One of the signals is used to clock the flip-flop U6.

Because of the delay in U11, the high level (FWD) or the low level (REV) will be clocked into U6 on the positive edge of the clock pulse. The same signal as the clock pulse is also used to detect the tape speed (CEX) in the Frequency to Voltage Converter. The Q-output of U6 indicates the tape direction, and the \overline{Q} -output is REVD to the Motion Control Board and Read/Write Board.



Capstan-Encoder Signal Processor Simplified diagram of the Encoder Preamplifier in the Servo Board.

Q = L Indicates reverse direction

To the "Polarity Switch Circuit"

REVD

<u>a</u> = H

То Motion Control Board and Read/Write Board





If the revision number on the printed circuit board is different from the revision number in the electrical parts list, see paragraph

A5 Regulator Board 960054/Rev. 010 Backdating Information in the chapter UPDATING.

 Circuit reference No.	Part No.	Descriptio	n	
Diodes				
CR1/CR2 CR3 CR4-CR6	231203 297545 231203	BA 130 1N 5231B BA 130	Fairchild Zener 5.1 V Motorola Fairchild	
Capacitors				
C1 C2 C3 C4 C5 C6 C7 C8 C9 C10/C11 C12 C13	292610 252841 252955 274026 252841 274026 252841 274026 283120 252841 292610 252841	22 uF 0.022 uF 100 pF 100 uF 0.022 uF 100 uF 0.022 uF 100 uF 0.1 uF 0.022 uF 22 uF 0.022 uF	-20/+50%25 VElectrolytic20/100%40 VCeramic 210%400 VCeramic 2-10/+50%25 VElectrolytic20/100%40 VCeramic 2-10/+50%25 VElectrolytic20/100%40 VCeramic 2-10/+50%25 VElectrolytic20/100%40 VCeramic 2-10/+50%25 VElectrolytic10%100 VFolie20/100%40 VCeramic 2-20/+50%25 VElectrolytic20/100%40 VCeramic 2	
Resistors				
R1 R2/R3 R4 R5 R6 R7 R8 R9 R11 R13 R15 R16 R17 R18 R19/R20 R21 R22 R23 R24	339713 315798 319670 280799 318103 319160 288543 289520 342831 313558 289520 285533 288112 306129 313558 289520 286431 348406 289520	0.56 ohm 17.8 kohm 5.11 kohm 10 kohm 46.4 kohm 21.5 kohm 220 ohm 1 kohm 1 kohm 10 kohm 12 kohm 16.2 kohm 16.2 kohm 1 kohm 1 kohm 1 kohm 1 kohm	10 %4 WWirewound1% 0.125 W \pm 100 ppmMetal film1% 0.125 W \pm 100 ppmMetal film3006PLin. Cermet. VariableBourns1% 0.125 W \pm 100 ppmMetal film1% 0.125 W \pm 100 ppmMetal film1% 0.125 W \pm 100 ppmMetal film5% 0.33 WCarbon fil5% 0.33 WCarbon fil	n n Ln Ln Ln Ln Ln Ln

-					~
	Circuit reference No	•	Part No.	Description	
	Transistor	S			
	Q1 Q2 Q3 Q5 Q6 Q7/Q8 Q9		333751 342385 260463 293695 263200 263552 333399	BD 697AS NP 2N 6055 NPN 2N 5089 NPN 2N 6152 Tria 2N 4124 NPN 2N 4126 PNP BD 698AS PN	N Dar Dar ac P Dar
	Circuits Ul U2/U3		308723 307709	MC1723 R 741 TC	egulato
	Part No.	E	Description		
	341710 342306		Testpoin Heatsink	t bracket, Rec	gulator
13	<u>14567</u>		9 10 11 •••••••••••••••••••••••••••••••••••	$\begin{array}{c c c c c c c c c c c c c c c c c c c $	
	۵ مع ۵۹ ک				
		6532-1/		R2 R2 R2 R2	

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If the revision number on the printed circuit board is different from the revision number in the electrical parts list, see paragraph A5 Regulator Board 960054/Rev. 010 Backdating Information in the chapter UPDATING.

Darlington Motorola Darlington Motorola Motorola Motorola Motorola Motorola Darlington Motorola

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lator

Motorola Fairchild

Oxley

Tandberg



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A5 REGULATOR BOARD **Component Location**

Three different voltages, + 20 V, - 20 V, + 10 V and ground are supplied from the Power Supply or an external power source (A1J3). The regulated voltages are $+ 12 V_{2}$, $- 12 V_{2}$ and $+ 5 V_{2}$. An overvoltage protector, triac Q5, is also included in this circuit.

REGULATED + 12 V AND CURRENT LIMITATION

MC1723 (U1) is a monolithic voltage regulator. A part of the constant reference voltage from pin 6 is supplied to the noninverting input (pin 5) via potentiometer R5. The feedback is established by attenuating the + 12 V and connecting it to the inverting input, pin 4. The difference between these two voltages (pin 4 and pin 5) will control the basedrive to Q1.

The current limitation takes place when the voltage drop across R1 (pin 2) reaches a definite level, which again reduces the drive to Q1 and thus keeps the current constant.

REGULATED + 5 V AND CURRENT LIMITATION

The regulation of +5 V takes place in the same manner. A part of the regulated + 12 V is used as a reference voltage (U2, pin 3). Feedback from the +5 V line is connected through R13 to pin 2. The basedrive to Q2 is controlled by the difference between these two voltages (on pin 2 and 3). The current limitation takes place when the voltage drop across R11 is high enough to turn on Q3, thus reducing the drive to Q2.

OVERVOLTAGE PROTECTOR

As soon as the voltage exceeds 5.1 V the overvoltage protector will be switced on in this way: Q6 will conduct and trigger the triac Q5. This will clamp the +5 V line to \approx 0.8 V. When the +5 V line is forced low, Q7 will conduct and drive the inverting input (pin 2) of U2 high via C8 and CR1. The overvoltage protection resets itself automatically if the overvoltage is temporary. The time constant depends on C8, R17, and R13. The output of U2 (pin 6) will be driven to ground-potential, turning off Q2 and then also the triac Q5. CR2 will prevent the output from being more negative than ground. After a time of about 1 second, the voltage on pin 2 will again go low, and the output of the regulator will try to go high.

> If the overvoltage is removed within the time of 1 second, the regulator will again function normally. However, if the overvoltage condition lasts for more than 1 second, the main power must be turned off to reset the circuit.

REGULATED - 12 V AND CURRENT LIMITATION

The regulation of the voltage and the current limitation of the -12 V is done in the same way as the +12 V and +5 V.

A5 REGULATOR BOARD



Position	Name	Part No.	Rev. No.
A5	Regulator Board	960054	010



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If the revision number on the printed circuit board is different from the revision number on the printed encode board is different Backdating Information in the chapter UPDATING.

Power Supply Board, Part of Power Supply 960061/Rev. 010

Circuit reference No.	Part No.	Description					• •	
Diodes							•	
CR1-CR4	340798	MR 501			Mo	otorola		
Resistors								
R1/R2 R3	289168 289520	2.2 kohm 1 kohm	5% 5%	0.33 0.33	W W	Carbon Carbon	film film	

See also Mechanical Parts List on page parts-5











POWER SUPPLY BOARD **Component Location**



BACKDATING:

If the revision number (Rev. No.) on the printed circuit board is lower than the revision number on the circuit diagram, see paragraph Backdating Information in the chapter UPDATING.

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Position	Name	Part No.	Rev. No.
A7A2	Sensor Board	960060	011



SPECIFY THIS WHEN ORDERING:

2. Circuit reference No. 3. Component part No. 4. Description.

1. Board part No. / Revision No.

A7A2 Sensor Board 960060/Rev. 011If the revision number on the printed circuit board is different
from the revision number in the electrical parts list, see paragraph
Backdating Information in the chapter UPDATING.

see also Mechanical Parts List on page parts - 10

	see also meenamear raits filst on page parts=10					
Circuit reference No.	Part No.	Description				
Capacitors						
C1/C2	259140	0.068 uF	20%	2	50 V	
Resistors						
R1 R2 R3 R4 R5 R6	286783 286431 294082 289441 294082 289441	5.6 kohm 10 kohm 18 kohm 47 kohm 18 kohm 47 kohm	5% 5% 5% 5% 5% 5%	0.33 W 0.33 W 0.33 W 0.33 W 0.33 W 0.33 W	Carbon Carbon Carbon Carbon Carbon Carbon	
Transistors	340496	120		Phototr	ansistor	
03/04	298170	2N 5087 PNP	b	FILULULI	ansistor	

Part No.	Description			
341710 343132	Testpoint Connector	Jl	10 pin	2.50 mm



Stamped on the printed circuit board.

Found in the electrical parts list.

Polyester
film
Fairchild

TDC 3000 Publ. No. 1381 - 2 - 77 76713

QuantityOxley2Molex1

Motorola

A8 HEAD ASSEMBLY

1. GENERAL INFORMATION

The head assembly is a transducer for creating a magnetic flux dependent upon the digital information, and for reading back the recorded magnetization on the tape.

The head is very critical in the magnetic recording process. In the TDC 3000 the shortest wavelength recorded on the tape is approximately 16μ m. Intimate phycical contact between the head and the tape is therefore a requirement for reliable operation. For this reason the head assembly is manufactured with close tolerances under stringent quality control.

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2. FUNCTIONAL DESCRIPTION

Erase Head

The erase head is designed to erase all previously recorded information down to a very low level. Because the erase field is quite strong the tape wrap across the head may be maintained at a low value, here approximately 2 degrees.

Since the cartridge has 4 individual tracks the erase head also has individual erase gaps. The erase head is optional and is therefore mounted on the side of the write head.

The need for the erase head is dependent upon the application. If the recorded data is to be updated, the erase head is recommended. Overall data reliability will also improve with the use of the erase head.

Write Head

The write head is optimized for the actual recording of data. The write current is selected to be 1.5 times the saturation current at the highest bit density (shortest wavelength), i.e. 1.5 times the current required to produce an output voltage of 95% of the maximum on that track.

The write head inductance is selected to give (together with the series resistor) a controlled risetime of the write current, thus reducing possible crossfeed from the write to the read head. The inductance is $650 \ \mu H$ nominal.

The tape wrap on the write head is approximately 5 degrees. Since the write field is higher than the value for maximum output voltage, the effect of partial loss of tape contact is less prominent than on the read head.

Read Head

The read head is optimized for reading the recorded flux on the tape. Because head-to-tape contact is most critical the tape wrap is 7 degrees. The read gap is 2.5 μ m and the head inductance is 14 mH nominal.

3. TRACK DIMENSIONS AND POSITIONING

Track width:

Erase:	1.37 ± 0.05 mm	(0.054 ± 0.002")
Write:	$1.22 \pm 0.05 \text{ mm}$	(0.048 ± 0.002")
Read:	0.66 ± 0.05 mm	(0.026 ± 0.002")

Track Spacing

 $1.65 \pm 0.05 \text{ mm}$ (0.064 ± 0.002")

center-to-center with a non-accumulative tolerance.

Track Numbering (relative location in the head)

Track 3 Opposite mounting surface

Track 2

Track 1 Reference track

Track 4 Next to mounting surface





Track location

The head assembly is machined so that the reference track always has a certain elevation above the mounting surface:

 $8.712 \pm 0.025 \text{ mm}$ (0.343 ± 0.001")

from the center of track 1 to the bottom surface.

Head positioning

The head is designed with no provision for adjustments. It is therefore possible to mount the head directly on the TDC 3000 casting and still have full interchange capability. This is due to the high tolerances used in both the head and the casting and the fact that the write track is wider than the read track. With the track widths used, the read head may be displaced $\pm (1.22 - 0.66)/2 = \pm 0.28$ mm (0.009'') before the read level is reduced.



NOTE! All dimensions in mm (inches).

Mechanical outline of the Head Assembly

4. HEAD CLEANING

For reliable performance, the head must at all times be free from contaminants such as dust from the environment or oxide particles shredded from the tape surface or edges. If contaminants are permitted to build up, poor head-to-tape contact will result. This in turn will cause an abnormal high number of re-writes or loss of previously written and accepted data.

The head should be cleaned using the solvent recommended in the list of preventive maintenance in the chapter SERVICING.

The cleaning interval is applications dependent. However, as a general guideline before a specific requirement is documented, the following intervals are recommended:

Occational use, but tape loaded monthly Medium use weekly Heavy use (over 10% motion duty cycle) daily

5. HEAD DEMAGNETIZATION

The head may become magnetized from excessive currents in a fault situation or from high external fields such as magnetized tools, etc.

If a read head is magnetized, some reduction in signal level is expected. In addition, the general noise level increases. With high magnetization a partial erasure of the signal will occure, and this effect is strongest and also most damaging at the highest flux density.

The head should therefore be de-magnetized after replacement or before accurate analog measurements are to be made.

To de-magnetize, use the tool specified in the chapter SERVICING.

6. HEAD AND TAPE WEAR

Head wear is dependent upon the smoothness of the tape surface, the tape contact force, and the environmental factors. At simultaneous high humidity and temperature the wear rate is many times that of the normal operating conditions. Wear is also tape speed dependent, but over a certain speed the tape moves away from the head surface because of the air film. Head wear at 90 ips is thus lower than at 30 ips.

If oxide particles start to deposit on the head surface, these particles will wear the tape at an accellerating rate. The head itself will then wear rapidly due to the rough tape surface. For reliable operation and low head wear it is therefore imperative that the head is maintained free from contamination.

7. LIST OF HEAD VERSIONS

	Service ordering number
1 track Read-After-Write	960074
2 track Read-After-Write	960075
4 track Read-After-Write	960076
1 track Read-After-Write +	Erase 960077
2 track Read-After-Write +	Erase 960078
4 track Read-After-Write +	Erase 960079







Position A9

Name	Part No.	Rev. No.
Front Panel Board	960059	010

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